EPC Syntheses of Trifluorocitronellol and of Hexafluoropyrenophorin – A Comparison of Their Physiological Properties with the Nonfluorinated Analogs

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Dedicated to Dr. Günther Ohloff on the occasion of his 75th birthday

Keywords: (S)-4,4,4-Trifluoro-3-hydroxybutanoic acid / 2-Trifluoromethyl-3-hydroxypropanoic acid (F₃-Roche acid) / Chiral CF₃-containing synthetic building blocks / Natural products / Cyclizations / Olfactory comparison

The natural products pyrenophorin (1a) and citronellol (2a), in which $\mathrm{CH_3}$ groups are replaced by $\mathrm{CF_3}$, were synthesized in enantiomerically pure form from simple four-carbon trifluorohydroxy acids (obtained by resolution). The cyclizations of analogous $\mathrm{CH_3}$ and $\mathrm{CF_3}$ seco acids (cf. 9) to give pyrenophorin derivatives require different methodologies; the $\mathrm{F_6}$ derivative 10a could be obtained in only very poor yield; in contrast to pyrenophorin. Most surprisingly, $\mathrm{F_6}$ -pyrenophorin (1d) has an extremely poor solubility in common organic solvents, and has essentially no antimicrobial activity (see Table 2). The synthesis of $\mathrm{F_3}$ -

citronellol is the first application of an enantiopure F_3 -Roche acid (12) as a synthetic building block (see its derivatives 17–23). An olfactory comparison of F_3 -citronellol [(R)-(+)-2b] with citronellol and *ent*-citronellol (Scheme 6) shows that the fluorine derivative has a "very metallic, aggressive" character and lacks totally the "sweetness" of (R)-(+)- and (S)-(-)-2a. A number of generally useful, CF_3 -substituted electrophilic (iodides 4, 18, 37, tosylates 19, 33, aldehydes 5, 29, 39) and nucleophilic (Li dithiane precursor of 5, Li compounds 20, 38) reagents are described for the first time.

Introduction

In the course of our work on the preparation of enantiopure F-substituted synthetic building blocks^[2] we have made use of classical, large-scale resolution through diastereomeric salt formation to obtain (R)- and (S)-3,3,3-triacid,^[3] 4,4,4-trifluoro-3-hydroxybutanoic fluorolactic acid, [4] and 3-hydroxy-2-(trifluoromethyl)propionic acid (trifluoro Roche acid). [5] These chiral starting materials were converted into synthetically useful reagents such as CF₃-substituted Li enolates, organolithium compounds, halides, epoxides, aldehydes, and Michael acceptors. Target structures of syntheses employing these reagents were amino acids and dendrimers. Now, we have demonstrated their usefulness for preparing and testing the CF₃ analogs of two natural products, pyrenophorin and citronellol (1a and 2a in Scheme 1).

(S,S)-Hexafluoropyrenophorin (1d)

With our experience in the synthesis of macrolide and macrodiolide (cf. 1a, b, c) natural products, $^{[6]}$ we chose pyr-

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1a $(R = CH_{3}, (R,R) = pyrenophorin)$

1b (R = CH₂COCH₃, (S,S) \equiv vermiculin)

1c (R = H = nor-pyrenophorin)

1d (R = CF_{3} (S,S) = hexafluoro pyrenophorin)

Scheme 1. Structure of pyrenophorin and citronellol and of the fluoro analogs

enophorin as a target molecule to compare the synthesis and the activity of fluorinated (1d) and nonfluorinated antibiotics (1a). The synthetic route was analogous to the one we had used for natural pyrenophorin many years ago: [8][9] Ethyl 3-hydroxy-4,4,4-trifluorobutanoate [4] was protected by *tert*-butyldimethylsilylation and reduced to the alcohol $3^{[10]}$ which, in turn, was converted into the iodide 4. 2-Lithio-1,3-dithiane was then alkylated by this iodide and formylated in situ (DMF) to give the aldehyde 5. Olefination with methoxycarbonylmethylenetriphenylphosphorane (\rightarrow 6) and saponification or desilylation gave the half-protected *seco*-acid derivatives 7 and 8, respectively, [11] and desilylation of the acid 7 provided the hydroxy acid 9. [12]

Pyrenophorin (1a), its acetyl derivative vermiculin (1b), and norpyrenophorin (1c) have been obtained directly from the corresponding hydroxy acids by Mitsunobu macrocy-

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author.

TBDMSO
$$F_3C$$
 X $X = OH$ $X = I$ X

Scheme 2. Building blocks and intermediates used in the synthesis of 1d

clization methods. ^{[8][9]} Since we knew ^{[3][4]} that S_N2 substitutions in the α position of a CF_3 group are unfavorable, we tested methods for diolide formation with the acid 9 which involve activation of the acid group (mixed anhydride; activated ester). After extensive experimentation we realized that we could not achieve the cyclization in good yields at all. The best conditions, leading to a ca. 3:1 mixture of the desired diolide 10a and the corresponding triolide 10b in a total yield of ca. 12%, turned out to be conversion of acid 9 to the acid chloride with the Ghosez chloro enamine ^[13] and high-dilution treatment ^[14] with DMAP in refluxing toluene (see Experimental Section).

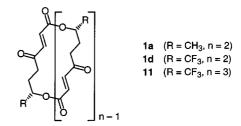
Hydrolytic cleavage of the dithianes in the diolide and triolide **10** with Hg(ClO₄)₂ · 3 H₂O in THF^[15] gave parent compounds **1d** and **11** (47 and 81%, respectively, after purification). ^[16] We were surprised to find that the F₆-pyrenophorin **1d** is poorly soluble in all common organic solvents ^[17] and that it has a high melting point with decomposition above 260 °C (Table 1). In sharp contrast, the nonfluorinated pyrenophorin is readily soluble and has a m.p. of 175 °C. In our previous experiences, F₃-substituted compounds are usually more soluble, lower melting, lower boiling and faster eluting from columns, i.e. less polar and more lipophilic than their nonfluorinated counterparts. ^{[18][19]} Also, the triolide **11** was found to have "normal" properties (m.p. 144 °C, well soluble in CH₂Cl₂).

Another surprise was encountered when we determined the antimicrobial activity of F_6 -pyrenophorine ${\bf 1d}$, in comparison with the nonfluorinated compound ${\bf 1a}$ and with the triolide ${\bf 11}$; replacement of the ${\bf CH}_3$ groups in ${\bf 1a}$ by ${\bf CF}_3$ led to complete loss of activity, while the triolide showed some activity (Table 2). It is, of course, impossible to say whether the lack of activity of ${\bf 1d}$ is simply due to its poor solubility or to steric or electronic effects in the interaction with the biosystem.

(R)-Trifluorocitronellol 2b

A compound with which olfactorial activities of CH₃ and CF₃-substituted analogs could be compared is citronellol **2a**. Thus F₃-citronellol **2b** was chosen as a target molecule,

Table 1. Comparison of the melting points and optical rotations of the fluorinated diolide 1d and the corresponding triolide 11 with those of pyrenophorin (1a)



cmpd.	m.p. (°C)	[α] ^{RT}	
1a	175	-54.5 (c = 0.48, acetone)	
1 d	261-264 ^a	-26.9 (c = 0.175, solvent ^b)	
11	144.4–144.8	+4.9 (c = 0.10, CHCl ₃)	

a under decomposition

Table 2. Antimicrobial activity of the compounds 1a, 1b, 1d and 11, using agar diffusion tests

Organisms	Diameter of the area of growth inhibition [mm] at a substrate concentration of 1 mg/ml			
	pyreno- phorin (1a)	vermi- culin (1b)	hexafluoro- pyrenopho- rin (1d)	triolid 11
Staphylococcus aureus	17	12	+	10
Micrococcus	22	0	0	11
lysodeiktikus				
Sarcina lutea	18	14	+	9
Comamonas terrigena	0	10	0	9
Saccharomyces	21	0	0	0
cerevisiae				
Candida albicans	19	0	0	12
Aspergillus niger	18	0	0	0
Neurospora crassa	16	0	0	0

The substances were applied as a solution, 1a in ethanol, 1b in DMSO, and 1d and 11 in warm acetone. + means that the activity was at the limit of detection

for a demonstration of the usefulness of trifluoro *Roche* acid 12 as a chiral starting material, with the additional goal of learning about the reactivity and properties of the intermediates en route from 12 to 2b.

The *Roche* acid (12, CH₃ instead of CF₃) has turned out to be an extremely versatile chiral building block because the two *O*-functionalized carbon atoms reside in the enantiotopic half spaces of the chirality center. This allows the synthetic chemist to prepare either enantiomer of a target compound from *one* enantiomer of this acid. [20] The same is, of course, true of the trifluoro *Roche* acid 12. [5] The extent to which the CF₃ group would be compatible with reactions which are known to work with the parent CH₃ analog^[20] was of interest. One reaction which is prevented by CF₃ is the generation of a neighboring Li-enolate moiety: thus, the dioxanones 13a-d, prepared as previously described for the CH₃ analogs, [21] when treated with LDA and Mel, gave the *N*,*N*-diisopropylamides 14 as the only ident-

b CF₃CH(OH)CF₃/CH₂Cl₂ 1.5:1

ified products, rather than the 5-methyl-5-(trifluoromethyl)-dioxanone (Scheme 3). [22]

HO
$$(S)$$
 CO_2H CF_3 CO_2H CF_3 CO_2H CF_3 CO_2H CF_3 CO_2H CO_2H CO_2H CO_3H CO_2H CO_3H CO_3H

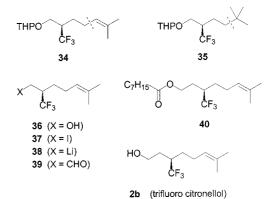
Scheme 3. Trifluoro-*Roche* acid 12 and derivatives 13, 15–20 for synthetic transformations; all THP derivatives shown are mixtures of epimers at the 2-position of the THP ring

On the other hand, THP protection of the ester 15 (→ 16), reduction with DIBAH and conversion of the resulting alcohol 17^[23] to the iodide 18, and I/Li exchange [24][25] gave the reagent 20 which could be used for C−C coupling reactions, such as nucleophilic additions to aldehydes, ketones or DMF (products 21−29 in Scheme 4). The stability of ethereal solutions of Li compound 20 at low temperatures is remarkable, if one considers that it could eliminate THPOLi or LiF with formation of three-membered rings, or of THP-protected 2-trifluoromethyl-2-propen-1-ol. [26]

From the CF₃-substituted triol derivative 27 we have removed the secondary OH group by Barton's method^[27] to obtain, through the xanthate ester 30, the THP/Bn-protected diol 31, a possible precursor to the trifluoro derivative of caprolactin B.[28] Electrophilic reactivity could be realized in the Fouquet-Schlosser coupling^[29] of the tosylate 19 with pentyl magnesium bromide [to give ca. 40% of THP-protected 2-(trifluoromethyl)octanol]. Unfortunately, the tosylate 19 did not react with the Grignard reagent from 1-bromo-2-methyl-2-butene to give the citronellol precursor 34. Thus, we switched to the homologated tosylate 33 (obtained from the aldehyde 29 through the alcohol 32, which did react with the so-called higher order cuprate (from 1bromo-2-methyl-propene, tBuLi^[24] and CuCN^[30]) to produce a ca. 5:1 mixture of the desired precursor and the tertalkyl derivative 35 (total yield 87%). Unfortunately, we were not able to separate the two compounds 34 and 35, and therefore decided to carry the mixture through the next steps, hoping for a separation chance at a later stage. As outlined in Scheme 5 (the formulae of intermediates derived from the impurity 35 are not shown), we homologated the alcohol 36 to F₃-citronellol 2b, via iodide 37, lithio derivative 38 and aldehyde 39.

cmpd.	R	R'	yield (%)
21	Ph	н	73
22	Ph	Ph	69
23	Ph	CH ₃	47
24	CH ₂ (CH ₂)	57	
25	CH ₃	CH ₃	51
26	(CH ₂) ₅ OBn	Н	42
27	(CH ₂) ₃ OBn	Н	59
28	HC=C(CH ₃) ₂	н _	50

Scheme 4. Products 21-29 from Li derivative 20 and carbonyl compounds; the diol and triol derivatives 30-33 result from transformations of the aldehyde 29 and of the adduct 27; the alcohols 21-28 were prepared using rac-18; there is essentially no diastere-oselectivity in the formation of the new stereogenic center in 21, 23, and 26-28; all THP derivatives shown are mixtures of epimers at the 2-position of the THP ring



Scheme 5. Intermediates 34, 36–40 (and side product 35) for the synthesis of (*R*)-trifluorocitronellol (2b); the derivatives 34 and 35 are epimeric mixtures at the 2-position of the THP ring

The caprylate **40** of the trifluorocitronellol was separated from the concomitant saturated impurity^[31] by a classical method ^[32] involving the reversible addition of Hg(OAc)₂ to the double bond: The adduct formed with **40** is soluble in MeOH, the *tert*-alkyl impurity in isooctane, which allows for a simple extractive separation, followed by elimination with aqueous HCl. The pure caprylate **40** thus isolated was saponified to the citronellol derivative **2b** (total yield from the tosylate **33** ca. 11%). The analytically pure trifluorocitronellol **2b** is a colorless liquid, which was fully characterized ([a]_D^{r.t.}, IR, ¹H-, ¹³C-, and ¹⁹F-NMR spectroscopy, mass spectrometry, elemental analysis) and used for the ol-

factory comparison with citronellol (R)-2a and ent-citronellol. As described in Scheme 6, the homochiral compound 2a with CH₃ and 2b with CF₃ substitution have a totally different fragrance.

Scheme 6. Olfactory comparison of (R)-trifluorocitronellol (**2b**) with citronellol (**2a**) and *ent-***2a** (also known as β -rhodinol)

lacks totally the sweetness

of the others.

This is in contrast to some monofluoro derivatives, comparison of which with the nonfluorinated analogs furnished only minor "olfactive dissimilarities" [33] (cf. also the discussions in the corresponding monographs [2]).

Experimental Section

(R)-(+)-2b

General: All reactions requiring anhydrous conditions were carried out in flame-dried flasks under a positive pressure of argon. All transfers of solutions and solvents were performed by syringe techniques or via cannula. CSA = rac-10-camphorsulfonic acid; DI-BAH = diisobutylaluminum hydride (ca. 1 m in hexane); DMAP = 4-(dimethylamino)pyridine; er = enantiomer ratio; GP = GeneralProcedure; HV = High Vacuum (0.01-0.1 Torr); r.t. = room temperature; RV = rotary evaporation. BuLi (ca. 1.5 m in hexane) and tBuLi (ca. 1.5 м in pentane) were titrated before use (sec-butanol and 1,10-phenantrolin). DMF was distilled from CaH₂ and stored over 4-Å molecular sieves. THF was freshly distilled from K/benzophenone and toluene from Na under argon before use. Solvents for chromatography and workup procedures were distilled from sikkon (anhydrous CaSO₄; Fluka). NEt₃ was freshly distilled from CaH₂. Bulb-to-bulb distillation was performed with a Büchi GKR-50; the boiling points given correspond to the temperature of the air bath. - TLC: Merck Kieselgel 60 $F_{\rm 254}$ plates; detection: UV absorption at $\lambda = 254$ nm and staining with basic KMnO₄ [0.5% (m/m) KMnO₄ in 1 M NaOH]. - FC: Fluka Silica Gel 60 (40-63 μm) under a pressure of approximately 0.2 bar. - GC: Carlo-Erba Instruments 5160-HRGC with a FS-Lipodex E column (γ-CD, Macherey-Nagel, 50 m × 0.25 mm), injector temp. 220°C, detector temp. 250°C (FID), carrier gas H₂ (1.2 bar), temperature programme 10 min 80°C, 0.5°C min⁻¹ until 160°C. – HPLC for analytical purposes: Knauer HPLC machine with a Chiracel OD® column (Daicel Chemical Industries, LTD). - Prep. HPLC: Knaur HPLC machine with a Chiraspher® column (Hibar). - Melting points: Büchi 510 apparatus, uncorrected. — Optical rotations: Perkin-Elmer 241 polarimeter (10 cm, 1 mL cell) at r.t. - Elemental analyses: Microanalytical Laboratory of the Laboratorium für Organische Chemie, ETH-Zürich. - IR spectra: Perkin-Elmer 782 spectrophotometer. - ¹H NMR: Bruker AMX-II-500 (500 MHz), Bruker AMX 400 (400 MHz), Bruker ARX 300 (300 MHz), Varian

Gemini 300 (300 MHz) or Varian Gemini 200 (200 MHz); CDCl₃ was used as solvent and as internal reference ($\delta=7.26$) unless otherwise stated. — 13 C NMR: Bruker AMX-II (125 MHz) or Bruker AMX 400 (100 MHz); CDCl₃ was used as solvent and TMS as internal reference ($\delta=77.0$) unless otherwise stated. — 19 F NMR: Varian Gemini 300 (282 MHz); CDCl₃ was used as solvent and CFCl₃ as internal reference ($\delta=0$) unless stated otherwise. *J* values are given in Hz. — Mass spectra: VG Tribrid (EI) or Hitachi—Perkin—Elmer RMU-6M (FAB) or Bruker Reflex MALDI-TOF spectrometer. The spectroscopic data of compounds **21–28** are available as Supporting Information.

(S)-3-tert-Butyldimethylsiloxy-4,4,4-trifluorobutan-1-ol (3): A solution of (S)-4,4,4-trifluoro-3-hydroxybutanoic acid (55.8 g, 0.353 mol) in EtOH (350 mL) was treated with trimethylsilyl chloride (48 mL, 0.490 mol) and stirred for 2 d at r.t. The solvent was then removed and the residue distilled (83°C/25 mbar) to give ethyl (S)-4,4,4-trifluoro-3-hydroxybutanoate (56.9 g, 87%) as a colorless and enantiomerically pure liquid (GC). $- [\alpha]_D^{r,t} = -18.43$ (c = 2.85, CHCl₃). - GC: 0.1% sol. in Et₂O, column FS-Lipodex E, T_{start} 80°C, heating rate 0.5°C min⁻¹, p = 1.2 bar, time of retention: [(S)-ester] 17.28 min. Further analytical data correspond to those in ref.^[4] A solution of the (S)-ethyl ester (20.1 g, 108 mmol) in DMF (40 mL) was treated at 0°C with imidazole (18.3 g, 270 mmol) and tert-butyldimethylsilyl chloride (19.5 g, 130 mmol). The mixture was stirred at 0°C for 15 min and then at r.t. overnight. After addition of pentane (300 mL) and washing with water (2 × 50 mL), the organic layer was dried (MgSO₄) and concentrated under reduced pressure. Purification by FC (pentane/Et₂O, 19:1) yielded the colorless silylated ester (33.2 g, quant.). $-R_{\rm f}$ (pentane/ Et₂O, 19:1) = 0.61. - ¹H NMR (300 MHz): δ = 0.09 (s, 3 H, MeSi), 0.13 (s, 3 H, MeSi), 0.87 (s, 9 H, tBu), 1.28 (t, J = 7.2, 3 H, CH₃), 2.56-2.71 (m, 2 H, 2-H and 2-H), 4.17 (qd, J = 7.2and 3.0, 2 H, OCH₂), 4.48-4.54 (m, 1 H, 3-H). $-\ ^{19}F$ NMR (282.2 MHz): $\delta = -79.67$ (d, J = 6.1, CF₃). The silylated ethyl ester (30.6) g, 102 mmol) was dissolved in Et₂O (100 mL) and cooled to 0°C. A solution of DIBAH (219 mL, 219 mmol) was slowly added (within 45 min) and the mixture was stirrred at 0°C for 2 h. After completion of the reaction, slow addition of saturated aqueous NH₄Cl (25 mL) and dist. H₂O (25 mL) resulted in the formation of a white jelly-like precipitate. The inhomogeneous mixture was diluted with Et₂O (200 mL), treated with MgSO₄ and filtered. The residue was washed with Et₂O (2.0 L) and the combined organic layers were evaporated. Distillation (65°C/0.1 Torr) of the crude product yielded alcohol 3 (19.8 g, 75%) as a colorless oil. - $R_{\rm f}$ (pentane/Et₂O, 19:1) = 0.15. - $[\alpha]_{\rm D}^{\rm r.t.}$ = -21.7 (c = 1.70, CHCl₃). – IR (CHCl₃): $\tilde{v} = 3621 \text{ cm}^{-1}$ (s), 2957 (m), 2931 (m), 2859 (m), 1472 (m), 1390 (m), 1280 (m), 1259 (m), 1168 (s), 1136 (s), 1056 (m), 939 (w), 910 (w), 885 (w), 841 (s). - ¹H NMR (400 MHz): $\delta = 0.13$ (s, 6 H, Me₂Si), 0.91 (s, 9 H, tBu), 1.47 (t, J =5.0, 1 H, OH), 1.78-1.86 (m, 1 H, 2-H), 1.90-1.98 (m, 1 H, 2-H), 3.77-3.85 (m, 2 H, 1-H), 4.16-4.24 (m, 1 H, 3-H). - ¹³C NMR (100 MHz): $\delta = 125.23$ (q, $J_{(C,F)} = 282.6$, CF₃), 68.21 (qd), 57.98 (t), 33.42 (t), 25.61 (q), 18.09 (s), -5.07 (q), -5.12 (q). - ¹⁹F NMR (282.2 MHz): $\delta = -78.87$ (d, J = 6.5). – MS; m/z (%): 259 (3) $[(M + 1)^{+}]$, 241 (1), 221 (1), 201 (100), 173 (9), 153 (21), 133 (8), 115 (4), 107 (16), 97 (6), 85 (21), 77 (97), 75 (92), 57 (47), 41 (10),

(*S*)-tert-Butyl[3-iodo-1-(trifluoromethyl)propoxyldimethylsilane (4): According to the general literature procedure, [34] triphenylphosphane (33.8 g, 129 mmol), imidazole (8.80 g, 129 mmol) and iodine (32.8 g, 129 mmol) were dissolved in CH₂Cl₂ (420 mL) and the resulting mixture was treated with alcohol 3 (16.7 g, 64.6 mmol) and stirred for 2.5 h at r.t. Evaporation of the solvent and

purification by FC (pentane) yielded the colorless, liquid product 4 (20.7 g, 87%). – $R_{\rm f}$ (pentane) = 0.62. – $[\alpha]_{\rm 589}^{\rm r.t.}$ = -44.0 (c = 1.95, CHCl₃). – IR (CHCl₃): $\tilde{\rm v}$ = 2956 cm⁻¹ (m), 2931 (m), 2859 (m), 1472 (w), 1390 (w), 1155 (s), 1133 (m), 1069 (w), 937 (m), 875 (m), 839 (s). – ¹H NMR (400 MHz): δ = 0.16 (s, 3 H, MeSi), 0.17 (s, 3 H, MeSi), 0.91 (s, 9 H, tBu), 2.10–2.16 (m, 2 H, 2-H), 3.15–3.22 (m, 1 H, 3-H), 3.31–3.37 (m, 1 H, 3-H), 4.04–4.12 (m, 1 H, 1-H). – ¹³C NMR (100 MHz): δ = 124.84 (q, $J_{\rm (C,F)}$ = 282.8, CF₃), 71.06 (qd), 34.64 (t), 25.65 (q), 18.15 (s), 0.90 (t), –4.57 (q), –5.10 (q). – ¹⁹F NMR (283 MHz): δ = -78.35 (d, J = 6.3, CF₃). – MS; m/z (%): 367 (< 1) [(M – 1)⁺], 337 (1), 311 (1), 215 (44), 187 (74), 167 (10), 155 (11), 143 (7), 107 (9), 88 (5), 77 (100), 59 (45), 57 (33), 41 (15), 29 (7). – $C_{10}H_{20}F_{3}IOSi$ (368.25): calcd. C 32.62, H 5.47; found C 32.79, H 5.67.

(S)-2-[3-(tert-Butyldimethylsiloxy)-4,4,4-trifluorobutyl][1,3]dithiane-2-carbaldehyde (5): As described in ref. [8] with the nonfluorinated analog of 5, 1,3-dithiane (3.32 g, 27.6 mmol) in THF (80 mL) was cooled to -10°C and treated with BuLi (18.5 mL, 27.8 mmol) for 2 h at -10 °C. The resulting solution was cooled to $-100\,^{\circ}\text{C}$, and iodide 4 (10.2 g, 27.8 mmol) was slowly added. The mixture was stirred at -100°C for 1 h, then at -78°C for 6 h and then allowed to warm to r.t. overnight. The clear solution was cooled to -40°C, treated with BuLi (23.1 mL, 34.7 mmol), stirred overnight at -26°C and then cooled to -78°C. DMF (4.3 mL, 55.4 mmol) was quickly added to the heterogeneous mixture, which was stirred for 1 h at -78°C, and then allowed to warm up to −20°C within 30 min. Half saturated aqueous NaCl (200 mL) was added and the layers were separated. The aqueous layer was additionally extracted with pentane (4 × 150 mL) and the combined org. layers were washed with aqueous KOH (7%, 2×100 mL), with water (100 mL) and saturated aqueous NaCl (100 mL). Removal of the solvent and drying of the residue under HV yielded a crystalline, slightly orange crude material (10.2 g, 95%) which was recrystallized (2 times from hexane) yielding product 5 (8.17 g, 76%). – $R_{\rm f}$ (pentane/Et₂O, 7:3) = 0.60. - M.p. 45.8-46.6°C. - $[\alpha]_{\rm D}^{\rm r.t.}$ = -5.83 (c = 1.97, CHCl₃). – IR (CHCl₃): \tilde{v} = 2957 cm⁻¹ (m), 2932 (m), 2860 (m), 1716 (s), 1472 (w), 1464 (w), 1426 (w), 1364 (w), 1279 (m), 1261 (m), 1170 (s), 1142 (s), 841 (s). $-\ ^{1}H$ NMR (400 MHz): $\delta = 0.11$ (s, 6 H, Me₂Si), 0.91 (s, 9 H, tBu), 1.71–2.13 (m, 6 H, 3 CH₂), 2.62 (ddd, J = 14.3, 4.3 and 3.2, 2 H, 4-H and 6-H), 3.03 (ddd, J = 14.3, 12.8 and 2.5, 2 H, 4-H and 6-H), 3.01-3.98(m, 1 H, 3'-H), 9.03 (s, 1 H, CHO). - ¹³C NMR (75 MHz): δ = 188.92 (d), 124.80 (q, $J_{(C,F)} = 282.5$, CF₃), 76.80 (qd), 57.56 (s), 30.47 (t), 26.67 (t), 25.63 (q), 25.45 (t), 24.19 (t), 18.10 (s), -4.83 (q), -5.06 (q). $-{}^{19}$ F NMR (283 MHz): $\delta = -78.15$ (d, J = 6.3, CF₃). - MS; m/z (%): 387 (< 1) [(M - 1)⁺], 359 (100), 331 (96), 303 (8), 227 (22), 145 (21), 119 (15), 107 (12), 77 (23), 73 (27), 57 (6), 41 (7). $-C_{15}H_{27}F_3O_2S_2S_1$ (388.5): calcd. C 46.36, H 7.00; found C 46.82, H 6.95.

Methyl (*E,S*)-3-{2-[3-(*tert*-Butyldimethylsiloxy)-4,4,4-trifluorobutyl][1,3]dithian-2-yl}acrylate (6): A solution of aldehyde **5** (5.10 g, 13.1 mmol) and methyl (triphenylphosphoranylidene)acetate (7.03 g, 21.0 mmol) in toluene (60 mL) was stirred at 90 °C overnight. After removal of the solvent, the residue was dissolved in CH₂Cl₂ and purified by FC (pentane/Et₂O, 19:1) yielding methyl ester **6** (5.54 g, 95%) as a colorless oil which crystallized upon standing at -20 °C. $-R_{\rm f}$ (pentane/Et₂O, 7:3) = 0.43. - M.p. 43.8–44.8 °C. - [α]_Dr.t. = +3.26 (c = 1.09, CHCl₃). - IR (CHCl₃): \tilde{v} = 2953 cm⁻¹ (m), 2859 (m), 1726 (s), 1646 (m), 1473 (w), 1435 (m), 1363 (w), 1278 (s), 1166 (s), 1140 (s), 1042 (w), 982 (w), 840 (s), 780 (m). - ¹H NMR (400 MHz): δ = 0.10 (s, 6 H, Me₂Si), 0.91 (s, 9 H, tBu), 1.74–1.94 (m, 4 H, 2 CH₂), 2.01–2.09 (m, 2 H, CH₂), 2.68 (dt, J = 14.3 and 4.5, 2 H, 4'-H and 6'-H), 2.87 (ddd, J = 14.4, 11.6

and 2.8, 2 H, 4'-H and 6'-H), 3.78 (s, 3 H, OCH₃), 3.87–3.96 (m, 1 H, 3"-H), 6.19 (d, J = 15.5, 1 H, 2-H), 6.88 (d, J = 15.5, 1 H, 3-H). - ¹³C NMR (100 MHz): $\delta = 166.59$ (s), 149.74 (d), 124.87 (q, $J_{\text{(C,F)}} = 282.8$, CF₃), 123.49 (d), 70.68 (dq), 53.09 (s), 51.80 (q), 36.24 (t), 27.07 (t), 25.63 (q), 25.42 (t), 24.83 (t), 18.10 (s), -4.80 (q), -5.06 (q). - ¹⁹F NMR (283 MHz): $\delta = -78.22$ (d, J = 6.5, CF₃). - MS; m/z (%): 444 (3.5) [M⁺], 429 (2), 413 (7), 387 (100), 355 (13), 338 (18), 313 (5), 281 (32), 269 (7), 229 (7), 203 (30), 171 (25), 154 (21), 143 (7), 125 (28), 111 (44), 77 (46), 73 (71), 59 (19), 57 (17), 41 (19).

(E,S)-3- $\{2-[3-(tert-Butyldimethylsiloxy)-4,4,4-trifluorobutyl]-$ [1,3]dithian-2-yl}acrylic Acid (7): An aqueous solution of LiOH (1.0 N, 100 mL) was added to a solution of ester 6 (6.38 g, 15.35 mmol) in THF (170 mL) which was vigorously stirred at r.t. for 10 h. The inhomogeneous mixture was cooled in an ice bath, acidified with HCl (1 N) to pH = 1-2 and saturated with NaCl. The aqueous layer was extracted with Et₂O (5 \times 100 mL), then the combined organic layers were dried (MgSO₄) and the solvent was removed. Drying (HV) yielded the desired acid 7 quantitatively, containing traces of THF which had no determinable effects for the subsequent reaction. Pure acid 7 was obtained by purification by FC (Et_2O) . - R_f (pentane/ Et_2O , 3:1) = 0.09. - $[\alpha]_D^{r,t}$ = +2.6 (c = 1.30, CHCl₃). – IR (CHCl₃): $\tilde{v} = 3000 \text{ cm}^{-1}$ (w, br.), 2957 (m), 2951 (m), 2859 (m), 1699 (s), 1644 (m), 1472 (w), 1415 (w), 1364 (w), 1280 (m), 1169 (s), 1142 (s), 1042 (w), 983 (w), 841 (m). $- {}^{1}H$ NMR (500 MHz): $\delta = 0$, period10 (s, 3 H, MeSi), 0.11 (s, 3 H, MeSi), 0.91 (s, 9 H, tBu), 1.75-1.97 (m, 4 H, 2 CH₂), 2.02-2.12 (m, 2 H, CH₂), 2.69 (d,^[35] J = 5.0, 2 H, 4'-H and 6'-H), 2.88 $(ddd,^{[36]} J = 11.7, 1.7, 4'-H \text{ and } 6'-H), 3.89-3.96 \text{ (m, } 3''-H), 6.20$ (d, J = 15.4, 2-H), 7.00 (d, J = 15.4, 3-H). $- {}^{13}$ C NMR (100 MHz): $\delta = 170.76$ (s), 152.10 (d), 124.83 (q, $J_{(C,F)} = 282.9$, CF₃), 122.76 (d), 70.65 (qd, $J_{(C,F)} = 31.1$), 52.96 (s), 36.13 (t), 27.07 (t), $25.61\ (q),\, 25.45\ (t),\, 24.73\ (t),\, 10.08\ (s),\, -4.83\ (q),\, -5.08\ (q).\, -\, ^{19}F$ NMR: $\delta = -77.47$ (d, $J_{(C,F)} = 6.4$, CF₃). – EI MS; m/z (%): 430 $(4) [M^+], 413 (<1), 387 (26), 373 (100), 355 (51), 316 (6), 299 (10),$ 281 (19), 265 (47), 239 (25), 217 (8), 205 (22), 203 (17), 189 (48), 171 (42), 125 (30), 107 (54).

Methyl (E,S)-3-[2-(4,4,4-Trifluoro-3-hydroxybutyl)[1,3]dithian-2-yl]acrylate (8): In a 1-L polyethylene flask, a solution of silyl ether 6 (4.78 g, 10.75 mmol) in THF (200 mL) was cooled to 0°C and treated with HF in pyridine (12 mL, ca. 460 mmol). The mixture was then stirred for 1 h at 0°C, then at r.t. for 65 h. The solution was diluted with Et₂O (400 mL), cooled to 0°C and neutralized with saturated aqueous NaHCO₃. The organic layer was washed with saturated aqueous NaCl (2 × 100 mL), then dried (MgSO₄) and the solvent was removed by RV and the residue dried under HV. Purification by FC (pentane/Et₂O, 3:1) yielded ester 8 (3.27 g, 92%) as a colorless oil. – R_f (pentane/Et₂O, 3:1) = 0.15. $[\alpha]_{D}^{r.t.} = -14.6$ (c = 0.96, CHCl₃). – IR (film): $\tilde{v} = 3444$ cm⁻¹ (br., s), 2952 (m), 2909 (m), 1705 (s), 1645 (m), 1437 (m), 1277 (s), 1168 (s), 1137 (s), 1039 (w), 981 (w), 738 (m), 696 (m). – ¹H NMR (400 MHz): $\delta = 1.70 - 1.97 \text{ (m, 4 H, 2 CH₂)}, 2.03 - 2.11 \text{ (m, 1 H)},$ 2.15-2.22 (m, 1 H), 2.24 (d, J = 6.2, 1 H, OH), 2.70 (ddd, J =14.5, 4.7 and 3.3, 2 H, 4'-H and 6'-H), 2.88 (ddd, J = 14.5, 11.8 and 2.7, 2 H, 4'-H and 6'-H), 3.79 (s, 3 H, OCH₃), 3.81-3.96 (m, 1 H, 3''-H), 6.21 (d, J = 15.5, 1 H, 2-H), 6.90 (d, J = 15.5, 1 H, 3-H). $- {}^{13}$ C NMR (100 MHz): $\delta = 166.66$ (s), 149.63 (d), 124.85 $(q, J_{(C,F)} = 282.1, CF_3), 123.54 (d), 77.3 (dq), 52.97 (s), 51.87 (q),$ 36.65 (t), 27.08 (t), 27.06 (t), 24.77 (t), 24.22 (t). - ¹⁹F NMR (283) MHz): $\delta = -80.27$ (d, J = 5.9, CF₃). - MS; m/z (%): 330 (12) $[M^+]$, 299 (5), 271 (5), 245 (< 1), 237 (2), 224 (100), 203 (15), 191 (6), 144 (3), 125 (5), 111 (66), 84 (8), 74 (18), 59 (10), 41 (18).

- $C_{12}H_{17}O_{2}F_{3}S_{2}$ (330.4): calcd. C 43.63, H 5.19; found C 43.80, H 5.50.

(E,S)-3-[2-(4,4,4-Trifluoro-3-hydroxybutyl)[1,3]dithian-2-yl]acrylic Acid (9): In a 250-mL polyethylene flask, a solution of the crude silyl ether 7 (7.04 g) in THF (50 mL) was prepared and cooled in an ice bath. HF in pyridine (9:1, 10 mL) was added and the mixture was stirred at 0°C for 15 min and at r.t. for 90 h. The solution was diluted with CH2Cl2 (100 mL), then washed with water (4 × 50 mL) and the org. layer was dried (MgSO₄). Most of the solvent was removed by RV and under HV, whereas the amount of remaining THF could be reduced to ca. 5% by azeotropic distillation with Et₂O, resulting in the "monomer" 9 (4.54 g,^[37] 93% from 6). This material was used in the macrolactonization step without any further purification. $-R_f$ (Et₂O) = 0.25. $-[\alpha]_D^{r,t}$ = -15.9 (c = 0.99, CHCl₃). - IR (CHCl₃): $\tilde{v} = 3597$ cm⁻¹ (w), 3349 (br., m), 2907 (m), 1699 (s), 1645 (m), 1425 (m), 1278 (s), 1170 (s), 1139 (s), 1041 (w), 983 (w). $- {}^{1}H$ NMR (500 MHz): $\delta = 1.72 - 1.80$ (m, 1 H, 2"-H), 1.82-1.99 (m, 3 H, 1"-H, 2"-H and 5'-H), 2.08 (d, br, J = 11.0, 1 H, 5'-H), 2.20 (td, J = 12.8 and 3.2, 1 H, 1"-H), 2.71 (ddd, J = 11.7, 6.3 and 4.3, 2 H, 4'-H and 6'-H), 2.88 (ddd, J = 14.5, 11.7 and 2.5, 2 H, 4'-H and 6'-H), 3.88-3.95 (m, 1 H, 1)3"-H), 6.22 (d, J = 15.4, 1 H, 2-H), 7.01 (d, J = 15.4, 1 H, 3-H). - ¹³C NMR (100 MHz): $\delta = 171.00$ (s), 152.02 (d), 124.85 (q, $J_{(C,F)} = 282.0$, CF₃), 122.83 (d), 70.30 (dq), 52.84 (s), 36.54 (t), 27.10 (t), 27.06 (t), 24.68 (t), 24.23 (t). - ¹⁹F NMR (283 MHz): $\delta = -80.32$ (d, $J_{(H,F)} = 6.3$, CF₃). - MS; m/z (%): 316 (15) [M⁺], 271 (4), 229 (8), 210 (36), 189 (37), 165 (4), 145 (6), 130 (17), 115 (17), 107 (45), 106 (72), 97 (82), 87 (12), 74 (100), 55 (18), 41 (50).

(7E,11S,20E,24S)-11,24-Bis(trifluoromethyl)-10,23-dioxa-1,5,15,19-tetrathiadispiro[5.7.5.7]hexacosa-7,20-diene-9,22-dione (10a): According to the general esterification procedure described in the literature, [38] 1-chloro-1-(dimethylamino)-2-methyl-1-propene (0.340 mL, 2.52 mmol) was added dropwise within 10 min to a solution of the crude hydroxy acid 9 (759 mg, 2.29 mmol) in CH₂Cl₂ (15 mL) at r.t. The clear reaction mixture was stirred for 10 min^[39] at ambient temperature, then diluted with toluene (15 mL) and the remaining solution was added dropwise within 4 h (syringe pump) to a refluxing solution of DMAP (2.79 g, 22.9 mmol) in toluene (250 mL). The end of the needle was immersed into the condensation front of the solution in a Vigreux column (30 cm) to avoid drop formation. The pressure was equalized through an additional coiled condenser allowing a stable condensation front in the Vigreux column. The mixture was heated under reflux for another 4 h and the solvent was removed by RV. The crude product was stored overnight at −20°C^[40] and then separated by FC (pentane/Et₂O, 4:1) from larger macrocycles yielding diolide 10a (74.9 mg, 11%) and impure triolide 10b (22.0 mg, 3%). The triolide 10b was purified as described below. The diolide was then dissolved in CH₂Cl₂ (1.6 mL) and treated with hexane (4.0 mL). Removal of CH₂Cl₂ by RV resulted in the precipitation of 10a. Removal of the mother liquor and drying of the precipitate (HV) yielded pure diolide 10a (64.3 mg, 9%). $- R_f$ (pentane/Et₂O, 3:1) = 0.29. - M.p. 176.0-176.3°C. - $[\alpha]_D^{r,t}$ = -81.7 (c = 0.920, CHCl₃). – IR (CHCl₃): $\tilde{v} = 2911 \text{ cm}^{-1}$ (w), 1734 (s), 1637 (m), 1446 (w), 1425 (w), 1403 (w), 1264 (m), 1146 (s), 1110 (m), 1036 (w), 983 (w), 908 (w). $- {}^{1}H$ NMR (400 MHz): $\delta = 1.60 - 1.77$ (m, 2 H, 2 H-C-H), 1.84-1.94 (m, 2 H, 2 H-C-H), 2.06-2.24 (m, 8 H, 4 CH₂), 2.67–2.74 (m, 4 H, 2-H, 4-H, 16-H, 18-H), 2.79–2.87 (ddt, J = 14.5, 11.8 and 2.8, 4 H, 2-H, 4-H, 16-H, 18-H), 5.42 (m,2 H, 11-H and 24-H), 6.24 (d, J = 15.5, 2 H, 8-H, 21-H), 6.92 (d, $J = 15.5, 2 \text{ H}, 7\text{-H} \text{ and } 20\text{-H}). - {}^{13}\text{C NMR} (100 \text{ MHz}): 163.19$ (s), 152.17 (d), 124.30 (q, $J_{(C,F)} = 281.3$, CF₃), 123.28 (d), 68.27 (qd, $J_{(C,F)} = 32.8$), 52.83 (s), 34.40 (t), 27.46 (t), 26.80 (t), 24.76 (t),

22.32 (t). $^{-19}$ F NMR: $\delta = -74.56$ (*d*, $J_{(H,F)} = 7.5$, CF₃). - EI MS; m/z (%): 596 (7) [M⁺], 490 (< 1), 254 (< 1), 220 (3), 207 (15), 205 (13), 192 (12), 149 (6), 106 (49). - MALDI MS; m/z: 597 [M⁺], 619 [(M + Na)⁺]. - C₂₂H₂₆F₆O₄S₄ (596.7): calcd. C 44.28, H 4.39; found C 44.16, H 4.45. - The ¹H-NMR and ¹³C-NMR spectra correspond with small differences in the chemical shifts (low-field shifts caused by fluorine substituents) with those of the nonfluorinated analog.

Triolide 10b: The triolide-containing fractions received during the purification of crude diolide 10a were collected, resulting in 130 mg of the soiled triolide 10b. Purification by FC (2 ×; pentane/ Et₂O, 4:1) and recrystallization (3 × from CH₂Cl₂/hexane, as described for the diolide) yielded the analytically pure triolide 10b $(45.5 \text{ mg}). - R_f \text{ (pentane/Et}_2\text{O}, 3:1) = 0.24. - \text{M.p. } 197-198 ^{\circ}\text{C}.$ $- [\alpha]_D^{r,t} = +13.09 (c = 0.59, CHCl_3). - IR (CHCl_3): \tilde{v} = 2916$ cm⁻¹ (w), 1737 (s), 1641 (m), 1448 (w), 1425 (w), 1399 (w), 1364 (w), 1300 (m), 1280 (s), 1264 (s), 1146 (s), 1074 (m), 981 (m), 908 (m). $- {}^{1}H$ NMR (400 MHz): $\delta = 1.73-1.91$ (m, 9 H, 3 CH₂ and 3 H-C-H, $2.00-2.11 \{m, 6 H, 3 H-C-H, 3 H-C[C(S)]-H\}$, 2.24-2.32 {m, 3 H, 3 H-C[C(S)]-H}, 2.67-2.74 [m, 6 H, 6 H-C(S)-H], 2.80-2.95 [m, 6 H, 6 H-C(S)-H], 5.35-5.43 [m, 3 H, H-C(CF₃)], 6.23 (d, J = 15.4, 3 H, α -H), 6.96 (d, J = 15.4, β -H). $- {}^{13}$ C NMR (100 MHz): $\delta = 164.53$ (s), 153.12 (d), 123.52 (q, $J_{(C,F)} = 281.2$, CF₃), 121.17 (d), 69.58 [qd, $J_{(C,F)} = 32.6$, C(CF₃)], 53.28 (s), 35.97 (t), 27.03 (t), 24.12 (t), 22.93 (t). - ¹⁹F NMR: $\delta =$ -76.51 (d, $J_{(H,F)} = 6.4$, CF₃). - MALDI MS (CH₂Cl₂, without a matrix); m/z: 917.8 [(M + Na)⁺]. - NH₄-DCI MS; m/z (%): 918 $(< 1) [(M + 24)^+], 917 (2) [(M + 23)^+], 916 (6) [(M + 22)^+], 915$ $(14) [(M + 21)^+], 914 (39) [(M + 20)^+], 913 (40) [(M + 19)^+], 912$ (100) $[(M + 18)^+]$, 895 (9) $[(M + 1)^+]$, 894 (16) $[M^+]$. – C₃₃H₃₉O₆F₉S₆ (895.05): calcd. C 44.28, H 4.39; found C 44.09, H 4.55.

(S,S)-(-)-8',8',8',16',16',16'-Hexafluoropyrenophorin [8,16-Bis(trifluoromethyl)-1,9-dioxacyclohexadeca-3,11-diene-2,5,10,13-tetraone (1d) from 10a: According to the general procedure of Fujita et al., [15] a solution of Hg(ClO₄)₂ · 3 H₂O (0.672 g, 1.48 mmol) in THF (7 mL) was added at r.t. to a solution of the dithiane-protected diolide 10a (0.210 g, 0.352 mmol) in THF (7 mL), resulting in the precipitation of a white solid after a few seconds. The mixture was stirred for 5 min and poured into a NaH₂PO₄/Na₂HPO₄ buffer solution (pH = 6, 100 mL). Extraction with CHCl₃ (5 × 300 mL), drying (MgSO₄) and removal of the solvent by RV and HV resulted in the crude product 1d (0.134 g) as tiny sheets. The thiol-like smelling product was suspended in CH₂Cl₂ (5 mL) and treated with hexane (5 mL). The CH₂Cl₂ was evaporated by RV and the remaining mother liquor was removed by decantation. The purification was repeated and the residue was sublimated (160-200°C/10⁻⁵ bar). Subsequent trituration with from CH₂Cl₂/ hexane $(2 \times$, see above), yielded the analytically pure hexafluoropyrenophorin (1d, 69.2 mg, 47%). – R_f (pentane/Et₂O, 1:1) = 0.26. M.p. 262-266°C. $- [\alpha]_D^{r,t} = -26.8 [c = 0.175,$ $CF_3CH(OH)CF_3/CH_2Cl_2$ 1.5:1]. – IR (KBr): $\tilde{v} = 3068 \text{ cm}^{-1}$ (m), 2950 (w), 1737 (s), 1698 (s), 1635 (m), 1439 (m), 1391 (m), 1354 (m), 1320 (w), 1271 (s), 1232 (w), 1190 (s), 1159 (s), 1140 (s), 1103 (m), 1081 (m), 1050 (m), 999 (m), 923 (w), 880 (w), 742 (w), 691 (w). $- {}^{1}H$ NMR (300 MHz): $\delta = 2.20 - 2.30$ (m, 2 H, 7-H, 15-H), 2.46-2.76 (m, 6 H, 2 CH₂, 7-H, 15-H), 5.36-5.49 (m, 2 H, 8-H, 16-H), 6.57 (d, J = 15.8, 2 H, 3-H, 11-H), 7.02 (d, J = 15.8, 2 H, 4-H, 12-H). [41] - ¹⁹F NMR: $\delta = -76.78$ (d, $J_{\text{(H,F)}} = 6.4$, CF₃). -NH₄-DCI MS; m/z (%): 438 (60) [(M + 22)⁺], [42] 437 (18) [(M + 21)⁺], 436 (100) [(M + 20)⁺], 435 (6) [(M + 19)⁺], 434 (29) [(M + $(18)^{+}$, 230 (5) $[(M/2 + 22)^{+}]$, 228 (20) $[(M/2 + 20)^{+}]$, 226 (4) $[(M/2 + 20)^{+}]$ 2 + 18)+]. – $C_{16}H_{14}F_6O_6$ (416.27): calcd. C 46.17, H 3.39; found C 45.98, H 3.40.

8,16,24-Tris(trifluoromethyl)-1,9,17-trioxacyclotetracosa-3,11,19triene-2,5,10,13,18,21-hexaone (11): According to the general procedure of Fujita et al., [15] a solution of Hg(ClO₄)₂ · 3 H₂O (0.100 g, 0.220 mmol) in THF (1 mL) was added at r.t. to a solution of the dithiane-protected triolide **10b** (0.0293 g, 0.0327 mmol) in THF (1 mL). The mixture was stirred for 5 min and the clear, slightly yellowish solution was poured into a NaH2PO4/Na2HPO4 buffer solution (pH = 6, 10 mL). Extraction with CHCl₃ (3 \times 30 mL), drying (MgSO₄) and removal of the solvent by RV and HV afforded crude product 11 (22.9 mg) as a white solid. Purification by FC (Et₂O/pentane, 1:1 to Et₂O/CH₂Cl₂, 9:1) resulted in a slightly impure product (19.2 mg) which was recrystallized twice from CH2Cl2/hexane as follows: The powdery solid was dissolved in CH₂Cl₂ (2 mL) and treated with hexane (1 mL) resulting in the precipitition of the triolide. The CH₂Cl₂ was evaporated by RV and the remaining mother liquor was removed by decantation. Drying under HV yielded the analytically pure triolide 11 (16.5 mg, 81%). $-R_f$ (pentane/Et₂O, 1:1) = 0.18. - M.p. 143.6-144.0°C. - $[\alpha]_D^{r,t} = +4.90 \ (c = 0.102, CHCl_3). - IR \ (KBr): \tilde{v} = 3067 \ cm^{-1}$ (w), 2954 (w), 1735 (s), 1702 (s), 1639 (w), 1445 (w), 1396 (w), 1346 (w), 1294 (s), 1270 (s), 1174 (s), 1098 (m), 1054 (m), 984 (m), 884 (w), 763 (w), 703 (w). $- {}^{1}H$ NMR (400 MHz): $\delta = 2.14 - 2.22$ (m, 3 H, 7-H, 15-H, 23-H), 2.29-2.36 (m, 3 H, 7-H, 15-H, 23-H), 2.66-2.87 (m, 6 H, 6-H, 14-H and 22-H), 5.46-5.53 (m, 3 H, 8-H, 16-H, 24-H), 6.65 (d, J = 16.1, 3 H, 3-H, 11-H, 19-H), 7.09 (d, $J = 16.1, 3 \text{ H}, 4\text{-H}, 12\text{-H}, 20\text{-H}). - {}^{13}\text{C NMR (100 MHz)}: \delta =$ 196.12 (s), 163.55 (s), 140.93 (d), 128.89 (d), 123.29 (q, $J_{(C,F)}$ = 280.7, CF₃), 69.38 (qd, $J_{(C,F)} = 33.0$, C-CF₃), 35.48 (t), 20.89 (t). - ¹⁹F NMR: $\delta = -76.48$ (d, $J_{(H,F)} = 6.3$, CF₃). - NH₄-DCI MS; m/z (%): 648 (12) [(M + 24)⁺], 647 (4) [(M + 23)⁺], 646 (17) [(M + 22) $^{+}$], 645 (10) [(M + 21) $^{+}$], 644 (38) [(M + 20) $^{+}$], 643 (23) [(M $+ 19)^{+}$, 642 (81) [(M + 18)⁺], 228 (100) [(M/3 + 20)⁺]. C₂₄H₂₁F₉O₉ (624.41): calcd. C 46.17, H 3.39; found C 45.94, H

(S)-3-Hydroxy-2-(trifluoromethyl)propionic Acid (12) and (R)-3-Hydroxy-2-(trifluoromethyl)propionic Acid (*ent*-12): The enantiomerically pure acids 12 and *ent*-12 were prepared according to the procedure described in ref.^[5] with overall yields of 55%.

(2R,5S)- and (2S,5S)-2-tert-Butyl-5-(trifluoromethyl)[1,3]dioxan-4-one (13b and 13d): A mixture of trifluoro-Roche acid 12 (1.07 g, 6.77 mmol), pivalaldehyde (2.45 mL, 22.1 mmol) and Dowex 50 W (ca. 0.3 g) in CH₂Cl₂ (35 mL) was refluxed overnight using a Dean-Stark apparatus. After cooling to r.t., the suspension was diluted with CH₂Cl₂ (30 mL), filtered and washed with saturated aqueous NaHCO₃ (3 × 25 mL). The organic layer was dried (MgSO₄) and concentrated by RV and HV. Recrystallization from pentane yielded a mixture of **13b** and **13d** (1.3:1, 0.707 g, 46%) which was separated by HPLC (Chiraspher®, hexane/iPrOH, 99:1). -(2R,5S)-13b: R_f (pentane/Et₂O, 2:1) = 0.25. $-t_R$ (Chiracel OD®; hexane/iPrOH, 99:1) = 22.4 min. - M.p. 81.8-82.1°C. $[\alpha]_{D}^{r,t} = -19.0 \ (c = 1.09, \text{CHCl}_3). - \text{IR (CHCl}_3): \ \tilde{v} = 2965 \ \text{cm}^{-1}$ (m), 1735 (s), 1484 (m), 1407 (m), 1377 (m), 1269 (s), 1140 (s), 1030 (w), 980 (m). $- {}^{1}$ H NMR (400 MHz): $\delta = 0.99$ (s, 9 H, tBu), 3.32 (qdd, J = 8.9, 6.1 and 2.5, 1 H, 5-H), 4.08 (ddq, J = 12.4, 6.1 and)1.4, 1 H, 6-H), 4.49 (dd, J = 12.4 and 2.5, 1 H, 6-H), 4.94 (s, 1 H, 2-H). $- {}^{13}$ C NMR (100 MHz): $\delta = 160.96$ (s), 123.57 (q, $J_{(C,F)} =$ 280.8, CF₃), 109.87 (d), 62.78 (t), 44.95 (qd), 35.34 (s), 23.67 (q). - ¹⁹F NMR (283 MHz): $\delta = -67.22$ (d, $J_{(H,F)} = 6.3$, CF₃). - MS; m/z (%): 227 (1) [(M + 1)⁺], 169 (16), 141 (13), 123 (62), 86 (14), 71 (11), 57 (100), 43 (19), 41 (26), 29 (18). $-C_9H_{13}F_3O_3$ (226.20):

calcd. C 47.79, H 5.79; found C 47.90, H 5.85. - The relative configuration was assigned by NOE.^[1] – (2S,5S)-13d: – $R_{\rm f}$ (pentane/ $Et_2O, 2:1) = 0.25. - t_R$ (Chiracel OD®; hexane/iPrOH, 99:1) = 9.6 min. – M.p. 70.6-71.0 °C. – $[\alpha]_D^{r.t.} = +28.1$ (c = 1.07, CHCl₃). - IR (CHCl₃): $\tilde{v} = 2965 \text{ cm}^{-1}$ (m), 1755 (s), 1483 (w), 1395 (m), 1332 (m), 1274 (m), 1131 (s), 1052 (m), 1029 (m), 974 (m), 895 (m). - ¹H NMR (400 MHz): $\delta = 0.99$ (s, 9 H, tBu) 3.57 (dqd, J =11.1, 8.8 and 8.1, 1 H, 5-H), 3.96 (t, J = 11.6, 1 H, 6-H), 4.48 (dd, J = 11.6 and 8.1, 1 H, 6-H), 4.95 (s, 1 H, 2-H). $- {}^{13}$ C NMR (100 MHz): $\delta = 160.90$ (s), 123.08 (q, $J_{(C,F)} = 279.4$, CF₃), 110.18 (d), 63.32 (t), 45.06 (dq), 35.33 (s), 23.68 (q). – ¹⁹F NMR (283 MHz): $\delta = -66.86$ (d, $J_{(H,F)} = 9.2$, CF₃). – MS; m/z (%): 227 (< 1) [(M $+ 1)^{+}$], 169 (7), 141 (8), 123 (40), 96 (5), 91 (10), 86 (16), 77 (16), 71 (8), 69 (6), 57 (100), 43 (23), 41 (47), 29 (28), 27 (20). -C₉H₁₃O₃F₃ (226.20): calcd. C 47.79, H 5.79; found C 47.88, H 5.90. - The relative configuration was confirmed by NOE.[1]

(2*R*,5*R*)- and (2*S*,5*R*)-2-tert-Butyl-5-(trifluoromethyl)[1,3]dioxan-4-one (13a and 13c): By analogy with the preparation of 13b and 13d (see above), acid ent-12 was converted into the corresponding compounds 13a and 13c. – (2*R*,5*R*)-13a: – R_f (pentane/Et₂O, 2:1) = 0.25. – t_R (Chiracel OD®; hexane/iPrOH, 99:1) = 7.5 min. – M.p. 70.6–71.0°C. – $[\alpha]_D^{r.t.} = -27.6$ (c = 1.10, CHCl₃). – The ¹H-NMR spectrum corresponds to that of (2*S*,5*S*)-13d. – (2*S*,5*R*)-13c: – R_f (pentane/Et₂O, 2:1) = 0.25. – t_R (Chiracel OD®; hexane/iPrOH, 99:1) = 17.3 min. – M.p. 81.6–82.0°C. – $[\alpha]_D^{r.t.} = +19.7$ (c = 1.17, CHCl₃). – The ¹H-NMR spectrum corresponds to that of (2*R*,5*S*)-13b.

cis-2-tert-Butyl-N,N-diisopropyl-4-oxo[1,3]dioxane-5-carboxamide (rac-cis-14 and rac-trans-14): A solution of the dioxanones 13a and 13b (0.501 g, 2.21 mmol) in THF (20 mL) was cooled to −105°C and treated with a solution of LDA (3.1 mL, 2.21 mmol, in THF/ hexane) and stirred for 30 min. The solution was then treated with MeI (0.2 mL, 3.21 mmol) and allowed to cool to r.t. overnight. Saturated aqueous NaHCO₃ (30 mL) was added and the aqueous layer was extracted with Et₂O (3 × 30 mL). Drying of the combined organic layers (MgSO₄), evaporation of the solvent and purification of the residue by FC (pentane/Et₂O, 4:1) yielded the nonfluorinated cis product rac-cis-14 (0.181 g, 29%) and trans epimer (first eluted isomer) rac-trans-14 (0.086 g, 15%). - rac-cis-14: - $R_{\rm f}$ $(pentane/Et_2O, 2:1) = 0.18. - M.p. 130.4 - 130.8 °C. - IR (CHCl_3):$ $\tilde{\nu} \, = \, 2975 \ cm^{-1} \ (m), \ 1746 \ (s), \ 1645 \ (s), \ 1445 \ (m), \ 1406 \ (w), \ 1371$ (m), 1338 (m), 1282 (m), 1157 (w), 1133 (w), 981 (m). $- {}^{1}H$ NMR (400 MHz): $\delta = 0.99$ (s, 9 H, tBu), 1.20 (d, J = 6.7, 3 H, Me), 1.29 (d, J = 6.5, 3 H, Me), 1.39 (d, J = 6.9, 3 H, Me), 1.42 (d, J = 6.8, decomposition)3 H, Me), 3.45-3.57 (s, br., 1 H, H-C-N), 3.88 (dd, J = 8.0, 5.0, 5-H), 3.94 (m, 1 H, H-C-N), 4.13 (dd, J = 10.9 and 8.0, 1 H, 6-H), 4.52 (dd, J = 10.9 and 5.0, 1 H, 6-H), 4.94 (s, 1 H, 2-H). -NOE experiment: irradiation at $\delta = 4.94$ (2-H), NOE observed at $\delta = 0.99$ (tBu), 3.88 (5-H) and 4.13 (6-H); irradiation at $\delta = 3.88$ (5-H), observed NOE at $\delta = 4.13$ (weak, 6-H) and 4.94 (2-H); irradiation at $\delta = 4.13$ (6-H), observed NOE at $\delta = 3.88$ (weak, 5-H), 4.52 (6-H) and 4.94 (2-H). $- {}^{13}$ C NMR (100 MHz): $\delta = 166.12$ (s), 164.73 (s), 108.10 (d), 65.43 (t), 46.53 (d), 45.13 (d), 35.13 (s), 23.88 (q, tBu), 20.89 (q), 20.68 (q), 20.45 (q), 20.17 (q). – EI MS; m/z (%): 285 (< 1) [(M + 1)⁺], 270 (1), 242 (6), 228 (11), 200 (12), 184 (22), 166 (7), 156 (26), 140 (24), 128 (25), 112 (21), 100 (25), 86 (100), 70 (13), 55 (51), 43 (39). - C₁₅H₂₇NO₄ (285.38): calcd. C 63.13, H 9.54, N 4.91; found C 63.19, H 9.40, N 4.82. - rac-trans-**14:** $-R_f$ (pentane/Et₂O, 2:1) = 0.29. $- {}^{1}H$ NMR (300 MHz): $\delta =$ 0.97 (s, 9 H, tBu), 1.22 (d, J = 6.6, 3 H, CH_3), 1.34 (d, J = 6.6, 3 H, CH₃), 1.36 (d, J = 7.4, 3 H, CH₃), 1.39 (d, J = 7.4, 3 H, CH₃), 3.50-3.68 (m, 1 H, 5-H), 3.96 (dd, J = 9.5, 8.2, 1 H, 6-H),

4.05 – 4.16 (m, 1 H, H – C – N), 4.25 – 4.36 (m, 1 H, H – C – N), 4.32 (dd, *J* = 9.5, 5.5, 1 H, 6-H), 5.07 (s, 1 H, 2-H).

Methyl (S)-3-Hydroxy-2-(trifluoromethyl)propionate (15): A solution of acid 12 (16.67 g, 0.105 mol) in Et₂O (200 mL) was treated with an ethereal solution of diazomethane^[43] until the resulting solution remained yellow. The solvent was removed under reduced pressure by RV at < 20°C. Bulb-to-bulb distillation of the crude product (35-40°C/0.2 Torr) yielded ester 15 (18.1 g, 99%). - $[\alpha]_{D}^{r,t} = +15.7$ (c = 1.80, CHCl₃). -er = 99.1:0.9 by GC.^[5] -IR (CHCl₃): $\tilde{v} = 3617 \text{ cm}^{-1}$ (w), 3392 (w, br.), 2957 (w), 1748 (s), 1439 (m), 1317 (s), 1274 (s), 1123 (s), 1043 (m), 894 (w), 838 (w). - ¹H NMR (400 MHz): $\delta = 2.32$ (s, br., 1 H, OH), 3.39 (qdd, J =8.7, 7.2, 4.6, 2-H), 3.48 (s, 3 H, OCH₃), 4.02-4.14 (m, 2 H, 3-H). - ¹³C NMR (100 MHz): δ = 167.01 (s), 123.72 (q, $J_{(C,F)}$ = 280.2), 58.52 (t), 53.05 (q), 52.10 (qd, $J_{(C,F)} = 26.5$). $- {}^{19}F$ NMR: $\delta =$ -66.44 (d, $J_{(H,F)} = 9.2$, CF₃). - EI MS; m/z (%): 173 (< 1) [(M + $1)^{+}$], 155 (< 1), 142 (60), 123 (18), 111 (18), 103 (37), 91 (100), 77(6), 71 (9), 59 (16). - C₅H₇F₃O₃ (172.1): calcd. C 34.89, H 4.10; found C 34.80, H 4.28.

Methyl (2S,2'RS)-3-(Tetrahydropyran-2-vloxy)-2-(trifluoromethyl)propionate (16): To a solution of ester 15 (18.1 g, 0.105 mol) and 3,4-dihydro-2*H*-pyran (17.0 mL, 0.188 mol) in CH₂Cl₂ (325 mL), pyridinium p-toluenesulfonate (0.225 g, 0.896 mmol) was added and the solution was stirred overnight at r.t. and then poured into a phosphate buffer solution (50 mL, pH = 7). Extraction with Et_2O $(3 \times 50 \text{ mL})$, drying (MgSO₄) and purification by FC (pentane/ Et₂O, 2:1) resulted in the mixture of the enantiomerically pure diastereoisomers of 16 (24.9 g, 93%) which could not be separated by FC. $-R_f$ (pentane/Et₂O, 2:1) = 0.58. $-[\alpha]_D^{r.t.} = +24.2$ (c = 1.60, CHCl₃). – IR (CHCl₃): $\tilde{v} = 2950 \text{ cm}^{-1}$ (m), 1750 (s), 1454 (w), 1439 (m), 1356 (m), 1320 (m), 1277 (m), 1128 (s), 1064 (m), 1034 (s), 973 (m), 911 (w), 870 (w). $- {}^{1}H$ NMR (400 MHz): $\delta =$ 1.48-1.81 (m, 6 H, 3 CH₂), 3.42-3.56 (m, 2 H, 2-H and HCH-O-), 3.81 (s, 3 H, COOMe), 3.74-3.83 (m, 1 H, HCH-O- and 0.5 H, 3-H_A), 3.88 (dd, J = 10.1 and 8.4, 0.5 H, $3-H_A$), 4.10 (dd, J = 10.1 and 4.9, 0.5 H, $3-H_B$), 4.18 (dd, J = 10.1and 8.1, 0.5 H, 3-H_B), 4.61-4.66 (m, 1 H, -O-CH-O-). $-^{13}C$ NMR (100 MHz): $\delta = 166.57$ (s), 123.77 (q, $J_{(C,F)} = 271.24$, CF₃), 99.41 (d), 98.48 (d), 63.08 (t), 63.05 (t), 62.18 (t), 61.75 (t), 52.81 (q), 52.78 (q), 50.97 (qd), 50.85 (qd), 30.26 (t), 30.17 (t), 25.29 (t), 19.06 (t), 18.78 (t). $- {}^{19}F$ NMR: $\delta = -67.05$ (d, [44] CF₃). - EI MS; m/z (%): 256 (1) [M⁺], 255 (13) [(M - 1)⁺], 241 (4), 228 (2), 201 (23), 183 (3), 173 (28), 155 (100), 141 (18), 135 (4), 123 (26), 111 (4), 101 (14), 91 (17), 85 (48), 77 (5). $-C_{10}H_{15}F_3O_4$ (256.22): calcd. C 46.88, H 5.90; found C 46.99, H 5.97.

(2R,2'RS)-3-(Tetrahydropyran-2-yloxy)-2-(trifluoromethyl)**propan-1-ol (17):** In a 1-L flask, a cold solution (-40°C) of **16** (15.9) g, 61.9 mmol) in Et₂O (200 mL) was treated within 45 min with DIBAH (135 mL, 0.135 mol) at -40°C. The mixture was first stirred for 15 min at that temperature, then allowed to warm to 0°C within 15 min and then stirred for 4 h at that temperature. The clear homogeneous solution was quenched with saturated aqueous NaHCO₃ (16 mL) and allowed to warm to r.t. Et₂O (200 mL) and water (16 mL) were added. The mixture was stirred for 20 min, treated with MgSO₄, filtered and concentrated by RV. The residue was purified by bulb-to-bulb distillation (ca. 110°C/0.1 Torr) resulting in the colorless product 17 (12.68 g, 90%). Additional purification^[45] by FC (Et₂O/pentane/Et₃N, 7:3:0.1) yielded a mixture of the enantiomerically pure diastereoisomers of 17 (11.8 g, 84%). $-R_f$ (pentane/Et₂O, 2:1) = 0.13; (Et₂O/pentane/Et₃N, 7:3:0.1) = 0.4. – IR (CHCl₃): $\tilde{v} = 3456 \text{ cm}^{-1}$ (w, br.), 2949 (m), 1455 (w), 1442 (w), 1385 (m), 1347 (m), 1129 (s), 1076 (m), 1032 (s), 988 (m),

902 (m), 869 (w). $^{-1}$ H NMR (400 MHz): δ = 1.50 $^{-1}$.62 (m, 4 H, 2 CH₂), 1.70 $^{-1}$.83 (m, 2 H, CH₂), 2.53 $^{-2}$.66 (m, 2 H, 2-H and OH), 3.51 $^{-3}$.58 (m, 1 H, 6'-H), 3.71 $^{-3}$.80 (m, 1 H, 3-H), 3.85 $^{-4}$.12 (m, 4 H, 2 1-H, 3-H and 6'-H), 4.58 $^{-4}$.62 (m, 1 H, 2'-H). $^{-13}$ C NMR (100 MHz): δ = 126.34 (q, $J_{(C,F)}$ = 280.4, CF₃), 99.98 (d), 99.48 (d), 63.17 (t), 62.97 (t), 58.84 (t), 58.60 (t), 45.95 (qd), 45.71 (qd), 30.49 (t), 30.45 (t), 25.16 (t), 19.77 (t), 19.65 (t). $^{-19}$ F NMR: δ = $^{-67}$.79 (2d, $^{[44]}$ CF₃). $^{-19}$ EI MS; $^{-19}$ MS;

Determination of the Enantiomeric Purity of 17: A solution of the (R)-alcohol 17 (0.116 g, 0.452 mmol) in THF (2.0 mL) was treated with NaH (25 mg, 0.57 mmol), stirred for 15 min, then treated with benzyl bromide (0.070 mL, 0.99 mmol) and stirred overnight at r.t. The mixture was quenched with saturated aqueous NaHCO₃ (1.0 mL) and the aqueous layer was removed (pipette). The organic layer was dried (MgSO₄), filtered (cotton), concentrated (RV) and shortly dried (HV). The residue was resolved in MeOH (2.0 mL) and treated with DOWEX 50 W (tip of a spatula), stirred for 4 h and filtered. The filtrate was concentrated by RV, shortly dried (HV) and diluted with hexane resulting in a 0.1% solution which was directly used for HPLC analysis (Chiracel OD®; hexane/iPrOH, 98:2) showing that no racemization occurred during functional-group manipulations (12 \rightarrow 17). – $R_{\rm f}$ (pentane/Et₂O, 2:1) = 0.20. – $t_R[(S)$ -benzyl ether; Chiracel OD®; hexane/iPrOH, 98:2] = 39.3 min, $\{t_R(rac\text{-benzyl ether}) = 35.9 \text{ and } 39.0 \text{ min}, t_R[(R)\text{-benzyl}]$ ether] = 36.0}.

(2RS,2'R)-2-[3-Iodo-2-(trifluoromethyl)propoxy]tetrahydropyran (18): By analogy to the general procedure, [34] triphenylphosphane (15.05 g, 57.4 mmol) and imidazole (7.86 g, 115.9 mmol) were dissolved in CH₂Cl₂ (150 mL) and the resulting clear solution was treated with iodine (13.65 g, 53.8 mmol). A solution of alcohol 17 (9.96 g, 44.1 mmol) in CH₂Cl₂ (35 mL) was added and the mixture was stirred for 10 h at r.t. The solvent was removed (RV) and the residue purified by FC (pentane/Et₂O, 9:1) yielding pure iodide 18 (12.26 g, 83%) as a colorless oil. $-R_f$ (pentane/Et₂O, 2:1) = 0.76. - IR (CHCl₃): $\tilde{v} = 2947 \text{ cm}^{-1}$ (m), 1442 (w), 1353 (m), 1121 (s), 1077 (m), 1035 (m), 976 (m), 904 (w), 869 (w). - 1H NMR (400 MHz): $\delta = 1.51 - 1.86$ (m, 6 H, 3 CH₂), 2.52 - 2.65 (m, 1 H, 2'-H), 3.34-3.45 (m, 2 H, CH₂I), 3.52-3.58 (m, 1 H, 6-H), 3.59-3.68 (m, 1 H, 1'-H), 3.81-3.91 (m, 1 H, 6-H), 4.01-4.09 (m, 1'-H), 4.66 (m, 1 H, 2-H). $- {}^{13}$ C NMR (100 MHz): $\delta = 124.59$ (q, $J_{(C,F)} =$ 281.7, CF₃), 99.00 (d), 98.84 (d), 63.91 (t), 63.46 (t), 62.07 (t), 61.68 (t), 46.19 (qd, $J_{(C,F)} = 25.9$), 45.97 (qd, $J_{(C,F)} = 25.7$), 30.31 (t), 30.23 (t), 25.37 (t), 19.03 (t), 18.78 (t), -4.06 (t), -4.25 (t). - ¹⁹F NMR: $\delta = -68.35$ (d, $J_{(H,F)} = 8.6$, CF₃), -68.38 (d, $J_{(H,F)} = 9.6$, CF₃). – EI MS; m/z (%): 337 (16) [(M – 1)⁺], 280 (3), 254 (6), 237 $(42),\,211\,\,(12),\,193\,\,(1),\,173\,\,(3),\,155\,\,(36),\,141\,\,(9),\,127\,\,(13),\,109\,\,(23),$ 95 (2), 85 (100), 56 (3). - C₉H₁₄F₃IO₂ (338.11): calcd. C 31.97, H 4.17; found C 32.08, H 4.24.

(2'S,2"RS)-3-(Tetrahydropyran-2-yloxy)-2-(trifluoromethyl)propyl Toluene-4-sulfonate (19): p-Toluenesulfonyl chloride (TosCl, 0.382 g, 2.00 mmol) and 4-pyrrolidinopyridine (ca. 5 mg) were added to a cold solution (0°C) of alcohol 17 (0.501 g, 2.19 mmol)^[46] in CH₂Cl₂ (1.0 mL). Pyridine (0.36 mL, 4.42 mmol) was added at 0°C within 30 min and the mixture was stirred overnight at r.t., then poured onto ice/water (10 mL) and extracted with Et₂O (3 × 15 mL). Drying (MgSO₄), concentration by RV and under HV and purification by FC (pentane/Et₂O, 4:1) afforded 19 (0.341 g, 41%). - R_f (pentane/Et₂O, 2:1) = 0.42. - IR (CHCl₃): \tilde{v} = 2947 cm⁻¹ (m), 1598 (w), 1442 (2), 1370 (m), 1256 (w), 1144 (m), 1097 (w),

1078 (w), 1035 (m), 990 (m), 903 (w), 869 (w). – ¹H NMR (400 MHz): $\delta = 1.47 - 1.74$ [m, 6 H, 3 CH₂ (THP)], 2.45 (s, 3 H, Ph-CH₃), 2.70-2.76 (m, 2'-H), 3.47-3.57 (m, 2 H, 3'-H, 6"-H), 3.71-3.76 (m, 1 H, 6"-H), 3.91 (dd, J = 10.5 and 6.0, 0.5 H, 3'- H_A), 3.96 (dd, J = 10.4 and 4.5, 0.5 H, 3'- H_B), 4.25–4.33 (m, 2) H, 2 1'-H), 4.52-4.54 (m, 1 H, 2"-H), 7.36 (d, J = 8.4, 2 H, arom. H), 7.80 (d, J = 8.4, 2 H, arom. H). - ¹³C NMR (100 MHz): δ = 145.21 (s), 145.18 (s), 132.45 (s), 129.96 (d), 129.94 (d), 128.04 (d), $124.75 \text{ (q, } J_{\text{(C.F)}} = 276.5, \text{ CF}_3\text{)}, 99.32 \text{ (d)}, 98.51 \text{ (d)}, 63.99 \text{ (t)}, 63.97$ (t), 62.18 (t), 61.69 (t), 61.09 (t), 60.57 (t), 44.38-43.60 (2 dq), 30.21 (t), 30.10 (t), 25.28 (t), 25.26 (t), 21.67 (q), 19.12 (t). - ¹⁹F NMR: $\delta = -67.62$ (2 d, [47] CF₃). – EI MS; m/z (%): 383 (1) [(M $(4 + 1)^{+}$, 364 (1), 324 (< 1), 298 (3), 281 (14), 259 (< 1), 234 (< 1), 211 (3), 173 (37), 155 (100), 139 (3), 101 (9), 91 (33), 85 (58), 65 (3), 56 (1). $-C_{16}H_{21}F_3O_5S$ (382.4): calcd. C 50.26, H 5.54; found C 50.02, H 5.64.

General Procedure for the Addition of the Lithium Derivative 20 to Carbonyl Compounds (GP1 and GP2). – GP1: A cold solution ($-105\,^{\circ}$ C) of the iodide (ca. 0.9 mmol) in Et₂O (5 mL) was slowly treated with 2.0 equiv. of *t*BuLi and stirred for 5 min. A solution of the carbonyl compound (1.0 equiv.) in Et₂O (5 mL) was slowly added and the resulting mixture was stirred for 1.5 h at $-105\,^{\circ}$ C, then for 0.5–1 h at $-100\,^{\circ}$ C and then quenched with saturated aqueous NH₄Cl (5 mL). The mixture was allowed to warm to r.t. and extracted with Et₂O (3 × 20 mL). The organic layer was dried (MgSO₄) and the solvent was removed under reduced pressure. Subsequent purification by FC (pentane/Et₂O, 2:1) resulted in the pure product. – **GP2:** The procedure was similar to GP1 with the only difference that the mixture resulting after the addition of the carbonyl compound was allowed to warm to $-78\,^{\circ}$ C overnight.

rac-1-Phenyl-4-(tetrahydropyran-2-yloxy)-3-(trifluoromethyl)-butan-1-ol (21): According to GP1, iodide *rac*-18 (0.305 g, 0.902 mmol) was treated with *t*BuLi (1.2 mL, 1.80 mmol) and benzal-dehyde (0.090 mL, 0.891 mmol) yielding alcohol 21 (0.210 g, 73%). $-R_{\rm f}$ (pentane/Et₂O, 2:1) = 0.24. – For IR, $^{\rm 1}$ H and $^{\rm 19}$ F NMR, EI MS, and elemental analysis see Supporting Information.

rac-1,1-Diphenyl-4-(tetrahydropyran-2-yloxy)-3-(trifluoromethyl)propan-1-ol (22): According to GP2, iodide *rac*-18 (0.305 g, 0.901 mmol) was treated with *t*BuLi (1.5 mL, 1.95 mmol) and benzophenone (179 mg, 0.98 mmol). Purification by FC (pentane/ Et₂O, 3:1) yielded alcohol 22 (0.247 g, 69%). $-R_{\rm f}$ (pentane/Et₂O, 2:1) = 0.50. – For IR, $^{\rm 1}$ H, $^{\rm 13}$ C, and $^{\rm 19}$ F NMR, EI MS and elemental analysis see Supporting Information.

rac-2-Phenyl-5-(tetrahydropyran-2-yloxy)-4-(trifluoromethyl)-pentan-2-ol (23): According to GP1, iodide *rac*-18 (0.295 g, 0.872 mmol) was treated with *t*BuLi (1.2 mL, 1.8 mmol) and acetophenone (0.103 mL, 0.881 mmol). Purification by FC (pentane/ Et₂O, 3:1) yielded alcohol 23 (0.137 g, 47%). $-R_{\rm f}$ (pentane/Et₂O, 2:1) = 0.15. - For IR, 1 H and 19 F NMR, EI MS, and elemental analysis see Supporting Information.

rac-1-[3-(Tetrahydropyran-2-yloxy)-2-(trifluoromethyl)propyll-cyclohexanol (24): According to GP1, iodide *rac*-18 (0.267 g, 0.790 mmol) was treated with *t*BuLi (1.1 mL, 1.6 mmol) and cyclohexanone (0.082 mL, 0.792 mmol). Purification by FC (pentane/Et₂O, 3:1) yielded alcohol 24 (0.140 g, 57%). – $R_{\rm f}$ (pentane/Et₂O, 2:1) = 0.23. – For IR, $^{\rm 1}$ H, $^{\rm 13}$ C, and $^{\rm 19}$ F NMR, EI MS and elemental analysis see Supporting Information.

rac-2-Methyl-5-(tetrahydropyran-2-yloxy)-4-(trifluoromethyl)-pentan-2-ol (25): According to GP2, iodide rac-18 (0.309 g, 0.912 mmol) was treated with tBuLi (1.50 mL, 1.92 mmol) and acetone (0.080 mL, 1.090 mmol), which was added without being diluted.

Purification by FC (pentane/Et₂O, 1:1) yielded alcohol **25** (0.127 g, 51%). $-R_{\rm f}$ (pentane/Et₂O, 3:1) = 0.23. - For IR, $^{\rm 1}$ H, $^{\rm 13}$ C, and $^{\rm 19}$ F NMR, EI MS and elemental analysis see Supporting Information.

(2*R*,2′*RS*,4*RS*)-9-Benzyloxy-1-(tetrahydropyran-2-yloxy)-2-(trifluoromethyl)nonan-4-ol (26): According to GP1, iodide 18 (1.076 g, 3,18 mmol) was treated with *t*BuLi (5.1 mL, 6.68 mmol) and 6-benzyloxyhexanal (0.662 g, 3.21 mmol) to afford alcohol 26 (0.556 g, 42%). $-R_{\rm f}$ (pentane/Et₂O, 2:1) = 0.11. - For IR, 1 H and 19 F NMR, EI MS, and elemental analysis see Supporting Information.

(2*R*,2'*RS*,4*RS*)-7-Benzyloxy-1-(tetrahydropyran-2-yloxy)-2-(trifluoromethyl)heptan-4-ol (27): According to GP2, iodide 18 (0.302 g, 0.893 mmol) was treated with *t*BuLi (1.3 mL, 1.92 mmol) and 4-benzyloxybutanal (0.191 g, 1.01 mmol) yielding alcohol 27 (0.205 g, 59%). $-R_{\rm f}$ (Et₂O/pentane, 2:1) = 0.34. – For IR, $^{\rm l}$ H and $^{\rm l9}$ F NMR, EI MS, and elemental analysis see Supporting Information.

(2'RS,4RS,6R)-2-Methyl-7-(tetrahydropyran-2-yloxy)-6-(trifluoromethyl)hept-2-en-4-ol (28): According to GP1, iodide 18 (0.340 g, 1.01 mmol) was treated with *t*BuLi (1.4 mL, 2.15 mmol) and 3-methyl-2-butenal (0.117 g, 1.39 mmol). Purification by FC (pentane/Et₂O, 2:1) yielded alcohol 28 (0.149 g, 50%). – $R_{\rm f}$ (pentane/Et₂O, 2:1) = 0.18. – For IR, 1 H and 19 F NMR, EI MS, and elemental analysis see Supporting Information.

(2'RS,3R)-4,4,4-Trifluoro-3-(tetrahydropyran-2-yloxymethyl)-3butyraldehyde (29): A cold solution (-105°C) of iodide 18 (11.90 g, 35.2 mmol) in Et₂O (200 mL) was treated with tBuLi (59.1 mL, 73.9 mmol) within 30 min and stirred for 10 min. DMF (5.4 mL, 70 mmol) was added such that the temperature remained below −105°C. After stirring overnight while allowing to warm to -78 °C, then to -20 °C (within 2 h), saturated aqueous NH₄Cl (100 mL) was added. The phases were separated and the aqueous layer was additionally extracted with Et_2O (3 × 80 mL). The combined organic. layers were dried (MgSO₄) and the solvent was removed (RV). Purification by FC (pentane/Et₂O, 2:1) resulted in 29 (6.56 g, 78%) as a colorless oily mixture of the two enantiomerically pure diastereoisomers. – R_f (pentane/Et₂O, 2:1) = 0.27. – IR (CHCl₃): $\tilde{v} = 2946 \text{ cm}^{-1} \text{ (m)}, 2857 \text{ (w)}, 2735 \text{ (w)}, 1729 \text{ (s)}, 1454 \text{ (w)}, 1442$ (w), 1386 (m), 1257 (s), 1130 (s), 1076 (m), 1062 (m), 1035 (s), 972 (m), 908 (m), 870 (w). $- {}^{1}H$ NMR (400 MHz): $\delta = 1.49 - 1.81$ [m, 6 H, 3 CH₂ (THP-PG)], 2.67-2.85 (m, 2 H, 2-H), 3.06-3.21 (m, 1 H, 3-H), 3.47 (dd, J = 10.2, 7.0, 0.5 H, 4-H_A), 3.49-3.55 (m, 1 H, 6'-H), 3.63 (dd, J = 10.1, 4.8, 0.5 H, 4-H_B), 3.73-3.80 (m, 1 H, 6'-H), 3.83 (dd, J = 10.1, 7.0, 0.5 H, 4-H_B), 4.01 (dd, J = 10.2, 4.8, 0.5 H, 4-H_A), 4.58 (m, 1 H, 2'-H), 9.76 (s, 1 H, CHO)₁. - ¹³C NMR (100 MHz): $\delta = 198.11$ (d), 126.62 (q, $J_{(C,F)} = 278.7$, CF₃), 99.35 (d), 98.54 (d), 64.05 (t), 63.48 (t), 62.34 (t), 61.87 (t), 39.89 (t), 38.67 (qd, J = 27.7), 38.41 (dq, J = 26.79), 30.23 (t), 30.19 (t), 25.28 (t), 19.22 (t), 18.88 (t). - ¹⁹F NMR: $\delta = -69.71$ (d, $J_{\text{(H.F)}} =$ 7.5, CF₃), -69.73 (d, $J_{(H,F)} = 7.5$, CF₃). - EI MS; m/z (%): 240 (<1) [M⁺], 239 (<1), 222 (1), 210 (<1), 196 (9), 182 (<1), 165 (2), 155 (4), 139 (100), 101 (3), 91 (6), 85 (11). $-C_{10}H_{15}F_3O_3$ (240.22): calcd. C 50.00, H 6.29; found C 50.02, H 6.14.

Methyl (1*RS*,2'*R*,2"*RS*)-*O*-[1-(3-Benzyloxypropyl)-4,4,4-trifluoro-3-(tetrahydropyran-2-yloxymethyl)butyloxylcarbodithioate (30): A solution of alcohol 27 (0.120 g, 0.307 mmol) in THF (5 mL) was treated with NaH (25 mg, 0.575 mmol, suspension) and stirred at r.t. CS_2 (0.20 mL, 3.31 mmol) was added after 30 min, then 14 h later MeI (0.20 mL, 3.18 mmol) and 11 h later saturated aqueous NaHCO₃ (5.0 mL). The aqueous layer was extracted (Et₂O, 3 × 20 mL), the combined organic layers were dried (MgSO₄) and the solvent was removed (RV and HV). Subsequent purification by FC (pentane/Et₂O, 4:1) yielded the pure product 30 (0.127 g, 86%). – R_f (pentane/Et₂O, 2:1) = 0.74. – IR (CHCl₃): \tilde{v} = 2946 cm⁻¹ (m),

2863 (w), 1454 (w), 1356 (w), 1169 (m), 1127 (m), 1054 (s), 975 (w), 907 (w), 869 (w). $^{-1}$ H NMR (400 MHz): $\delta = 1.43 - 2.17$ (m, 12 H, 6 CH₂), 2.35 - 2.54 (m, 1 H, H-C-CF₃), 2.55 (s, 3 H, SCH₃), 3.43 - 3.55 (m, 4 H, CH₂-OBn, CH₂-O-), 3.75 - 3.84 (m, 1 H, H-CH-O-), 3.86 - 3.99 (m, 1 H, H-CH-O-), 4.49 (s, 2 H, benz. H), 4.57 - 4.62 (m, 1 H, -O-CH-O-), 5.89 - 5.99 {m, 1 H, H-C-O[C(S)SMe]}, 7.27 - 7.36 (m, 5 H, arom. H). $^{-19}$ F NMR: $\delta = -69.36$ (d, $J_{(H,F)A} = 8.6$, CF₃), -69.43 (d, $J_{(H,F)B} = 8.6$, CF₃), -69.60 (d, $J_{(H,F)C} = 8.5$, CF₃), -69.64 (d, $J_{(H,F)D} = 8.6$, CF₃). - EI MS; m/z (%): 480 (< 1) [M⁺], 465 (< 1), 433 (< 1), 395 (< 1), 363 (< 1), 349 (< 1), 305 (< 1), 289 (6), 271 (< 1), 229 (< 1), 197 (5), 181 (14), 163 (1), 152 (1), 139 (9), 120 (1), 107 (8), 91 (100), 85 (82). $-C_{22}H_{31}F_{3}O_{4}S_{2}$ (480.61): calcd. C 54.98, H 6.50; found C 54.81, H 6.44.

(2RS,2'R)-2-[7-Benzyloxy-2-(trifluoromethyl)heptyloxy]tetrahydropyran (31): To a hot solution (80°C) of tributyltin hydride (0.070 mL, 0.264 mmol) and AIBN (5 mg, 0.030 mmol) in toluene (1.8 mL), a solution of dithiocarbonate **30** (0.107 g, 0.223 mmol) in toluene (1.3 mL) was added within 1 h and the resulting mixture was stirred at 80°C overnight. The solvent was evaporated (RV and under HV) and the residue was purified by FC (pentane → pentane/Et₂O, 4:1), yielding a mixture of the starting material 30 (9.2 mg, 9%, by ¹H NMR) which could not be separated by FC and the product 31 (58.3 mg, 70%, by ${}^{1}H$ NMR). $\overline{}$ $R_{\rm f}$ (pentane/Et₂O, 2:1) = 0.53. – IR (CHCl₃): \tilde{v} = 2944 cm⁻¹ (s), 2868 (m), 1496 (w), 1454 (m), 1356 (m), 1167 (s), 1129 (s), 1077 (m), 1031 (s), 907 (w), 869 (w). $- {}^{1}H$ NMR (400 MHz): $\delta = 1.35 - 1.89$ (m, 14 H, 7 CH₂), 2.25-2.36 (m, 1 H, 2'-H), 3.40-3.54 (m, 2 H, 1'-H, 6-H), 3.46 (t, $J = 6.5, 2 \text{ H}, 7'\text{-H}), 3.78-3.84 \text{ (m, } 1.5 \text{ H, } 1'\text{-H}_A, 6\text{-H}), 3.92 \text{ (dd, }$ J = 10.4 and 5.3, 0.5 H, 1'-H_B), 4.49 (s, 2 H, benz. H), 4.57-4.61 (m, 1 H, 2-H), 7.25-7.36 (m, 5 H, arom. H). - ¹³C NMR (100 MHz): $\delta = 138.64$ (s), 128.37 (d), 127.63 (d), 127.63 (q, $J_{(C,F)} =$ 280.7, CF₃), 127.53 (d), 98.88 (d), 98.87 (d), 72.93 (t), 70.24 (t), 64.46 (t), 64.40 (t), 43.58 (qd, $J_{(C,F)} = 24.8$), 43.51 (qd, $J_{(C,F)} =$ 25.0), 30.43 (t), 29.53 (t), 26.71 (t), 26.23 (t), 25.57 (t), 25.41 (t), 19.14 (t). $- {}^{19}$ F NMR: $\delta = -69.02$ (d, $J_{(H,F)A} = 10.7$, CF₃), -69.12(d, $J_{(H,F)B} = 10.7$, CF₃). – EI MS; m/z (%): 373 (1) [(M – 1)⁺], 318 (< 1), 289 (21), 271 (< 1), 181 (1), 163 (< 1), 147 (2), 123 (1), 107 (35), 91 (100), 85 (81), 65 (5), 55 (7), 41 (11).

(2'RS,3R)-4-(Tetrahydropyran-2-yloxy)-3-(trifluoromethyl)butan-**1-ol (32):** To a suspension of NaBH₄ (1.20 g, 31.7 mmol) in Et_2O (7.8 mL), a solution of aldehyde 29 (6.28 g, 26.1 mmol) in Et₂O (5.2 mL) and MeOH (1.0 mL) was added at 0°C. The mixture was stirred for 20 min, then quenched with saturated aqueous NaHCO₃ (35 mL) and stirred for another 1.5 h. NaHCO₃ (100 mL) was added and stirring was continued for 1 h. The aqueous layer was extracted with Et₂O (3 × 70 mL) and the combined organic layers were dried (MgSO₄). The solvent was removed by RV and the crude product was purified by FC (Et₂O/pentane/Et₃N, 75:24:1) yielding the pure and colorless alcohol 32 (5.07 g, 80%). $-R_{\rm f}$ (Et₂O/pen $tane/Et_3N$, 75:24:1) = 0.25. – IR (CHCl₃): $\tilde{v} = 3456 \text{ cm}^{-1}$ (m, br.), 2948 (m) 1454 (w), 1442 (w), 1386 (m), 1354 (m), 1335 (m), 1257 (s), 1171 (s), 1128 (s), 1076 (m), 1058 (m), 1032 (s), 908 (w), 870 (w). $- {}^{1}H$ NMR (400 MHz): $\delta = 1.51-1.86$ (m, 7 H, 3 CH₂, H-C-H), 1.96-2.06 (m, 1 H, H-C-H), 2.16-2.23 (m, 1 H, OH), 2.52-2.68 (m, 1 H, 3-H), 3.49-3.57 (m, 1.5 H, 4-H_A and 6'-H), 3.65 (dd, J = 10.2 and 4.2, 0.5 H, 4-H_B), 3.71 – 3.89 (m, 3.5 H, 2 1-H, 4-H_B and 6'-H), 4.03 (dd, J = 10.4 and 4.1, 0.5 H, 4-H_A), 4.62 (m, 1 H, 2'-H). - ¹³C NMR (100 MHz): $\delta = 127.3$ (q, $J_{(C,F)} =$ 279.9, CF₃), 99.62 (d), 99.16 (d), 65.20 (t), 64.76 (t), 62.62 (t), 62.36 (t), 60.04 (t), 59.97 (t), 41.25 (qd, J = 25.4), 41.11 (qd, J = 25.5), 30.47 (t), 30.38 (t), 29.43 (t), 29.41 (t), 25.26 (t), 19.45 (t), 19.27 (t). - ¹⁹F NMR: $\delta = -69.62$ (d, $J_{(H,F)} = 10.7$, $CF_{3(Diast. 1)}$), -69.56 (d, $J_{\rm (H,F)}=10.7$, ${\rm CF_{3(Diast.~2)}}$). — EI MS; m/z (%): 241 (1) [(M - 1)⁺], 184 (4), 169 (4), 156 (2), 141 (100), 123 (12), 121 (19), 101 (16), 91 (10), 85 (24). — ${\rm C_{10}H_{17}F_3O_3}$ (242.24): calcd. C 49.58, H 7.07; found C 49.53, H 7.07.

(2''RS, 3'R) - 4 - (Tetrahydropyran - 2 - yloxy) - 3 - (trifluoromethyl) butylp-Toluenesulfonate (33): Alcohol 32 (4.89 g, 20.2 mmol) was dissolved in pyridine (85 mL) and cooled to 0°C and the resulting solution was treated with TosCl (20.0 g, 105.0 mmol). The mixture was stirred at -10°C until it became homogeneous and then stored at -20°C. After 48 h, it was poured onto ice/water (300 mL) and extracted with Et₂O (3 \times 200 mL). The combined organic layers were washed with saturated aqueous NaHCO3 and saturated aqueous NaCl and then dried (MgSO₄). The solvent was removed and the residue was purified by FC (pentane/Et₂O, 2:1) to afford tosylate 33 (6.00 g, 75%).^[49] – R_f (pentane/Et₂O, 2:1) = 0.28. – IR (CHCl₃): $\tilde{v} = 2947$ (m), 1599 (w), 1442 (w), 1364 (m), 1129 (m), 1098 (w), 1077 (w), 1034 (m), 973 (m), 900 (w). – ¹H NMR (400 MHz): $\delta = 1.49 - 1.78$ [m, 6 H, 3 CH₂ (THP)], 1.95 - 2.08 (m, 2 H, 2'-H), 2.45 (s, 3 H, Ph-CH₃), 2.43-2.51 (m, 1 H, 3'-H), 3.44 (dd, J = 10.5 and 5.6, 0.5 H, 4'-H_A), 3.46-3.53 (m, 1.5 H, 4'-H_B and 6"-H), 3.72-3.77 (m, 1 H, 6"-H), 3.81 (dd, J = 10.4 and 6.1, 0.5H, 4'-H_B), 3.88 (dd, J = 10.5 and 4.5, 0.5 H, 4'-H_A), 4.18 (t, J =6.4, 2 H, 1'-H), 4.52-4.54 (m, 1 H, 2"-H), 7.35 (d, J = 8.5, 2 H, arom. H), 7.79 (d, J = 8.5, 2 H, arom. H). $- {}^{13}$ C NMR (100 MHz): $\delta = 144.99$ (s), 144.97 (s), 132.94 (s), 129.92 (d), 127.92 (d), (q, $J_{(C,F)} = 280.16$, CF₃), 99.24 (d), 98.61 (d), 67.50 (t), 67.44 (t), 63.93 (t), 63.57 (t), 62.32 (t), 61.86 (t), 40.17 (qd, J = 25.8), 40.05 (qd, J = 25.9), 30.34 (t), 30.26 (t), 25.54 (t), 25.31 (t), 21.65 (q), 19.27 (t), 18.96 (t). $- {}^{19}\text{F}$ NMR: $\delta = -69.24$ (d, $J_{\text{(H,F)}} = 10.7$, CF₃), -69.29 (d, $J_{(H,F)} = 10.7$, CF₃). - EI MS; m/z (%): 396 (< 1 [M⁺]), 395 (< 1), 378 (< 1), 341 (< 1), 313 (1), 295 (1), 284 (4), 282 (3), 262 (2), 246 (7), 216 (2), 174 (12), 173 (100), 172 (67), 169 (34), 155 (63), 139 (44), 107 (3), 91 (18). $-C_{17}H_{23}F_3O_5S$ (396.43): calcd. C 51.51, H 5.85; found C 51.39, H 5.69.

(2RS,2'R)-2-[6-Methyl-2-(trifluoromethyl)hept-5-enyloxyltetrahydropyran (34): 1-Bromo-2-methyl-1-propene (0.73 mL, 7.24 mmol) was dissolved in THF (7.5 mL) and cooled to -78 °C. tBuLi $(9.1 \text{ mL}, 14.11 \text{ mmol})^{[24]}$ was added within 30 min and the resulting mixture was stirred for 3 h at that temperature. It was allowed to warm to -50 °C within a few minutes, then recooled to -78 °C and treated with CuCN (0.324 g, 3.62 mmol) under a positive pressure of argon. The inhomogeneous mixture was allowed to warm to −20°C and the resulting 2-phase mixture of two liquids was cooled again to -78°C. Addition of the tosylate 31 (1.454 g, 3.62 mmol) resulted in a clear solution, which was allowed to warm to r.t. within 1 h and stirred overnight. The resulting dark brown solution was treated with saturated aqueous NaHCO3 (40 mL) and extracted with Et₂O (4 × 50 mL). Drying of the combined organic layers (MgSO₄), evaporation of the solvent and purification by FC [pentane/Et₂O, 19:1; R_f (pentane/Et₂O, 2:1) = 0.65] yielded a mixture (0.887 g, 87%) of 34 and the saturated derivative 35 (81:19) which could not be separated by FC and which was used without any further purification in the subsequent reactions.

(*R*)-6-Methyl-2-(trifluoromethyl)hept-5-en-1-ol (36): A solution of crude 34 (1.669 g, 5.95 mmol [50]) was dissolved in MeOH (40 mL). DOWEX 50 W (ca. 100 mg) was added and the resulting mixture was stirred overnight at r.t. After filtration, the solvent was removed and filtration [SiO₂; pentane/Et₂O, 9:1; R_f (pentane/Et₂O, 2:1) = 0.39] and cautious drying yielded a mixture (0.935 g) of ether containing 36 and its corresponding byproduct, which was directly used in the subsequent step.

(S)-7,7,7-Trifluoro-6-iodomethyl-2-methylhept-2-ene (37): By analogy to the procedure of Lange and Gottardo, [37] triphenylphos-

phane (1.279 g, 4.87 mmol) was dissolved in CH_2Cl_2 (12.7 mL) and treated with imidazole (668 mg, 9.99 mmol), iodine (1.159 g, 4.57 mmol) and a solution of alcohol **36** (0.901 g, ca. 3.75 mmol]^[51]) in CH_2Cl_2 (3.5 mL) and stirred for 7 h at r.t. The solvent was removed (RV) and the crude mixture was filtered through silica gel [pentane; R_f (pentane) = 0.50] and cautiously dried (product is rather volatile!) resulting in crude **37** (1.439 g) which was directly used in the subsequent step.

(*R*)-7-Methyl-3-(trifluoromethyl)oct-6-enal (39): The solution of the crude iodide 37 (1.415 g, ca. 3.73 mmol of iodide^[51]) in Et₂O (20 mL) was lithiated with *t*BuLi (5.2 mL, 7.84 mmol) at $-105\,^{\circ}$ C, stirred for 7 min and subsequently treated with DMF (0.6 mL, 7.5 mmol). The resulting mixture was stirred overnight while allowing to warm to $-78\,^{\circ}$ C, then to $-20\,^{\circ}$ C within 1 h, quenched with saturated aqueous NH₄Cl (20 mL) and then allowed to warm to r.t. Separation of the phases, extraction of the aqueous layer with Et₂O (4 × 30 mL) and purification by FC [pentane/Et₂O, 2:1; $R_{\rm f}$ (pentane/Et₂O, 2:1) = 0.54] resulted in an ethereal, smelling solution, somewhat like *melissa officinalis*, of crude 39 (1.387 g), which was directly used in the subsequent reduction step.

(R)-7-Methyl-3-(trifluoromethyl)oct-6-en-1-ol [(R)-Trifluorocitronellol, (R)-(+)-2b]. - (A) Reduction of 39: A solution of crude aldehyde 39 (1.303 g, ca. 3.53 mmol^[51]) in Et₂O (10 mL) was added to a cold suspension (0°C) of NaBH₄ (67 mg, 1.77 mmol) in Et₂O (10 mL) and MeOH (1.0 mL). The resulting mixture was stirred for 30 min at r.t. and then treated with saturated aqueous NaHCO₃ (20 mL). The phases were separated and the aqueous layer was additionally extracted with Et₂O (5 \times 30 mL). The combined organic phases were dried (MgSO₄) and the solvent was removed (RV). Purification by FC (pentane/Et₂O, 4:1) resulted in the crude product 2b (0.875 g). For purification purposes, the crude alcohol 2b was esterified (\rightarrow 40). – (B) Esterification of Crude 2b To Give (R)-6-Methyl-3-(trifluoromethyl)oct-6-enyl Octanoate (40) and Separation of the Impurity Derived from 35: A solution of crude 2b (0.875 g, ca. 3.5 mmol) in CH₂Cl₂ (10 mL) was cooled to 0°C and treated with octanoyl chloride (0.80 mL, 4.67 mmol). Pyridine (0.5 mL, 6.24 mmol) was added within 20 min and the resulting mixture was stirred for 15 min at 0°C, then 12 h at r.t. The solution was diluted with Et₂O to 60 mL and washed with saturated aqueous NaHCO₃ (30 mL) and saturated aqueous NaCl (30 mL). Drying of the organic layer (MgSO₄), removing of the solvent and filtering through silica gel (pentane/Et₂O, 4:1) resulted in a mixture of 2b and the corresponding aliphatic derivative (from 35). The separation of these two was achieved with mercury acetate. [32] The mixture (0.955) g, ca. 2.8 mmol) was dissolved in MeOH (46 mL), H₂O (2.0 mL)/ HOAc (0.2 mL) and treated with Hg(OAc)₂ (1.78 g, 5.39 mmol). The resulting mixture was vigorously stirred until homogeneity was achieved and stored at r.t. in the dark (48 h) until the olefinic compound was no longer detected by ¹H NMR. The solution was extracted with isooctane ($15 \times 20 \text{ mL}$) and the methanolic phase was treated with 30% aqueous HCl (6.25 mL) and stirred for 10 min. The acidic mixture was diluted with H₂O to a total volume of 100 mL and extracted with hexane $(4 \times 50 \text{ mL})$. The hexane phase was dried (MgSO₄) and the solvent was removed (RV). The residue was purified twice by FC (pentane/Et₂O, 9:1). Removal of the solvent by RV and under HV yielded pure ester 40 (0.286 g, 14% from 33^[50]) as a colorless oil. – R_f (pentane/Et₂O, 2:1) = 0.64. – $[\alpha]_D^{r,t} = -1.13$ (c = 0.975, CHCl₃). - IR (CHCl₃): \tilde{v} = 2930 cm⁻¹ (s), 2857 (m), 1730 (s), 1459 (m), 1379 (w), 1259 (m), 1160 (s), 1124 (m), 1034 (w). $- {}^{1}H$ NMR (400 MHz): $\delta = 0.86$ (t, J =6.9, 3 H, 8-H), 1.23-1.32 (m, 8 H, 2 4-H, 2 5-H, 2 6-H, 2 7-H), 1.41-1.50 (m, 1 H, 4'-H), 1.54-1.80 (m, 4 H, 2'-H, 2 3-H, 4'-H), 1.61 (s, 3 H, Me), 1.70 (s, 3 H, Me), 1.91-1.99 (m, 1 H, 2'-H),

2.01-2.12 (m, 2 H, 5'-H), 2.13-2.25 (m, 1 H, 3'-H), 2.29 (t, J =7.41, 2 H, 2-H), 4.15 (t, J = 6.8, 2 H, 1'-H), 5.03-5.08 (m, 1 H, 6'-H). $- {}^{13}$ C NMR (100 MHz): $\delta = 173.67$ (s), 133.03 (s), 128.36 $(q, J_{(C,F)} = 280.0, CF_3), 122.92 (d), 61.49 (t), 39.19 (qd, <math>J = 25.4),$ 34.28 (t), 31.66 (t), 29.12 (t), 28.93 (t), 28.00 (t), 27.19 (t), 25.69 (q), 25.14 (t), 24.96 (t), 22.60 (t), 17.71 (q), 14.05 (q). - ¹⁹F NMR: $\delta = -70.20$ (d, $J_{(H,F)} = 8.54$, CF₃). – EI MS; m/z (%): 337 (1) [(M + 1)+1, 265 (< 1), 209 (< 1), 192 (46), 177 (100), 163 (27), 145 (18), 135 (20), 95 (5), 81 (3), 57 (3). $-C_{18}H_{31}F_{3}O_{2}$ (336.44): calcd. C 64.26, H 9.29; found C 64.44, H 9.45. – (C) Saponification of Benzoate 40: A solution of ester 40 (0.247 g, 0.734 mmol) in THF (8.0 mL) was treated with 4.4 mL (4.4 mmol) of 1 N aqueous LiOH and stirred overnight at r.t. Saturated aqueous NaHCO₃ (5.0 mL) was added and the mixture was extracted with Et₂O (4 \times 10 mL). The combined organic layers were dried (MgSO₄) and the solvent was removed. Purification (2 ×) by FC (pentane/Et₂O, 3:1) followed by drying under HV yielded the pure product 2b (0.122 g, 80%) as a colorless oil with a characteristic odor. $-R_{\rm f}$ (pentane/ Et_2O , 2:1) = 0.22. - $[\alpha]_D^{r,t}$ = +0.83 (c = 1.03, CHCl₃). - IR $(CHCl_3)$: $\tilde{v} = 3626 \text{ cm}^{-1} \text{ (m)}, 3442 \text{ (w, br.)}, 2934 \text{ (m)}, 1671 \text{ (w)},$ 1452 (m), 1384 (m), 1338 (w), 1263 (m), 1151 (s), 1116 (s), 1048 (m), 838 (w). $- {}^{1}H$ NMR (400 MHz): $\delta = 1.36$ (s, br., 1 H, OH), 1.40-1.49 (m, 1 H, 4-H), 1.61 (s, 3 H, Me), 1.64-1.77 (m, 2 H, 2-H and 4-H), 1.70 (s, 3 H, Me), 1.84-1.93 (m, 1 H, 2-H), 2.02-2.18 (m, 2 H, 5-H), 2.19-2.31 (m, 1 H, 3-H), 3.71-3.75 (m, 2 H, 1-H), 5.05-5.10 (m, 1 H, 6-H). - ¹³C NMR (100 MHz): $\delta = 132.94$ (s), $128.65 (q, J_{(C,F)} = 280.0, CF_3), 123.15 (d), 60.13 (t), 38.77 (qd, J = 128.65)$ 25.5), 31.07 (t), 28.20 (t), 25.69 (q), 25.26 (t), 17.71 (q). - ¹⁹F NMR: $\delta = -70.06$ (d, $J_{(H,F)} = 8.5$, CF₃). – EI MS; m/z (%): 210 (22) [M⁺], 192 (41), 177 (100), 163 (27), 157 (1), 149 (21), 135 (40), 129 (4), 123 (6), 109 (6), 95 (15), 82 (21), 69 (78), 56 (16), 41 (23). $C_{10}H_{17}F_3O$ (210.24): calcd. C 57.13, H 8.15; found C 57.30, H 8.45.

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- [23] Compound 17 is a mono-THP derivative of an achiral diol. In its formation, there could have been partial racemization not only by deprotonation next to the CF₃ group, but also by migration of the THP protecting group. In order to determine the enantiopurity of 17, the free OH group was benzylated, the THP group removed and the resulting (S)-2-(trifluoromethyl)-3-benzyloxypropanol analyzed by HPLC on a Chiracel OD® column. The enantiomeric ratio was 99:1, demonstrating that no loss of configurational purity had occurred in the five steps from F₃-Roche acid to this propanol derivative.

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- Formed quantitatively when the corresponding bromide (18, X = Br instead of I) is treated with the potassium salt of ethyl acetoacetate.
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 [39] To control the reaction, 0.1 mL of the mixture was esterified in MeOH/pyridine (1:1, ca. 1 mL) and analyzed by TLC indicating the end of the reaction by the exclusive presence of the corresponding methyl ester [R_f (Et₂O/pentane, 1:1) = 0.42].
- Storing the crude product overnight at -20° C did not cause any change in the yield of the product.
- Due to the low solubility of 1d, no satisfactory ¹³C-NMR spectra could be recorded.
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- [44] The doublets of the two diastereoisomers have the same chemical shift and are not resolved.
- [45] According to the ¹H-NMR spectra, the product 17 seemed to be pure, whereas traces of an impurity had to be present, which enabled the THP protecting group to migrate in the subsequent tosylation or iododeoxygenation steps. Purification by FC (slightly basic solvent) resulted in the removal of this impurity.
- [46] An excess of alcohol 17 was used as separation of products from unreacted TosCl is sometimes difficult. Nevertheless, an excess TosCl and pyridine as solvent was later shown to be advantageous.
- [47] The signals are only partially resolved.
- [48] The signals are not resolved.
- [49] The yields ranged from 85 to 75%.
- [50] This material was produced from 6.98 mmol of tosylate 33. The calculation of the overall yield $(33 \rightarrow 40)$ takes into account the losses through analysis.

 [51] According to ¹H-NMR spectroscopy.

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